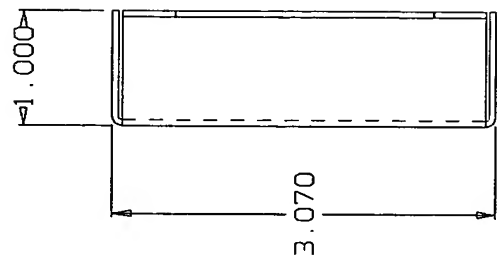
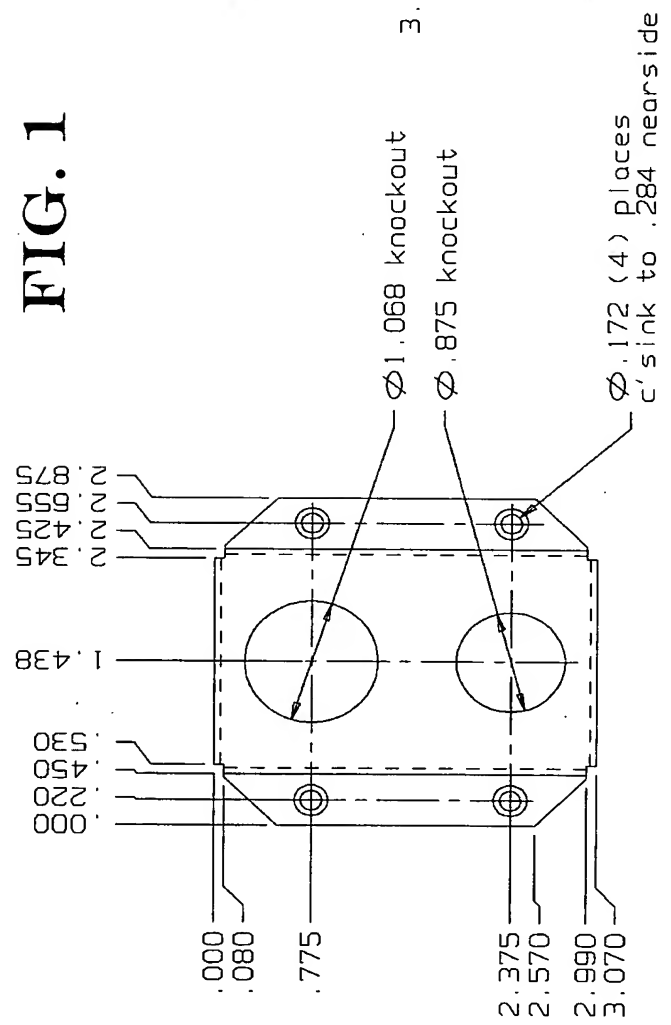


FIG. 1



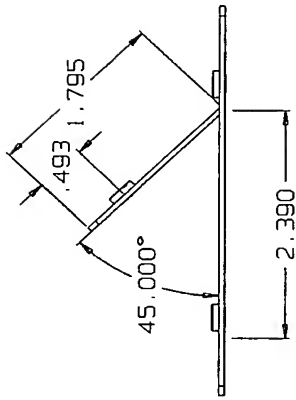
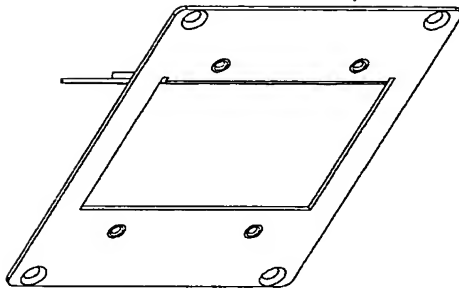
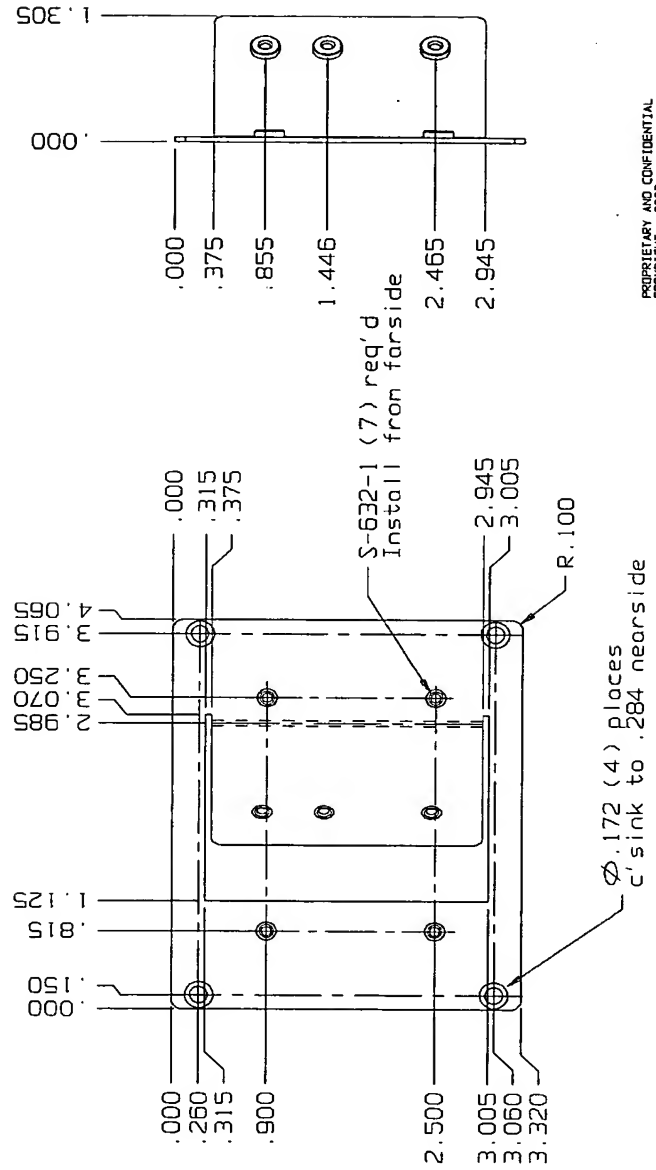


FIG. 2



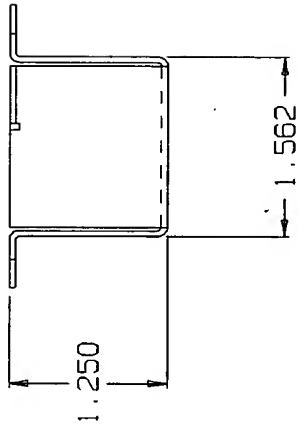
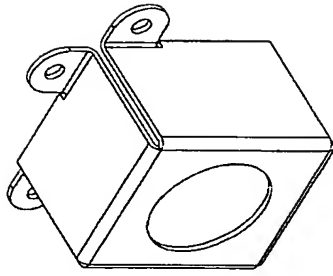
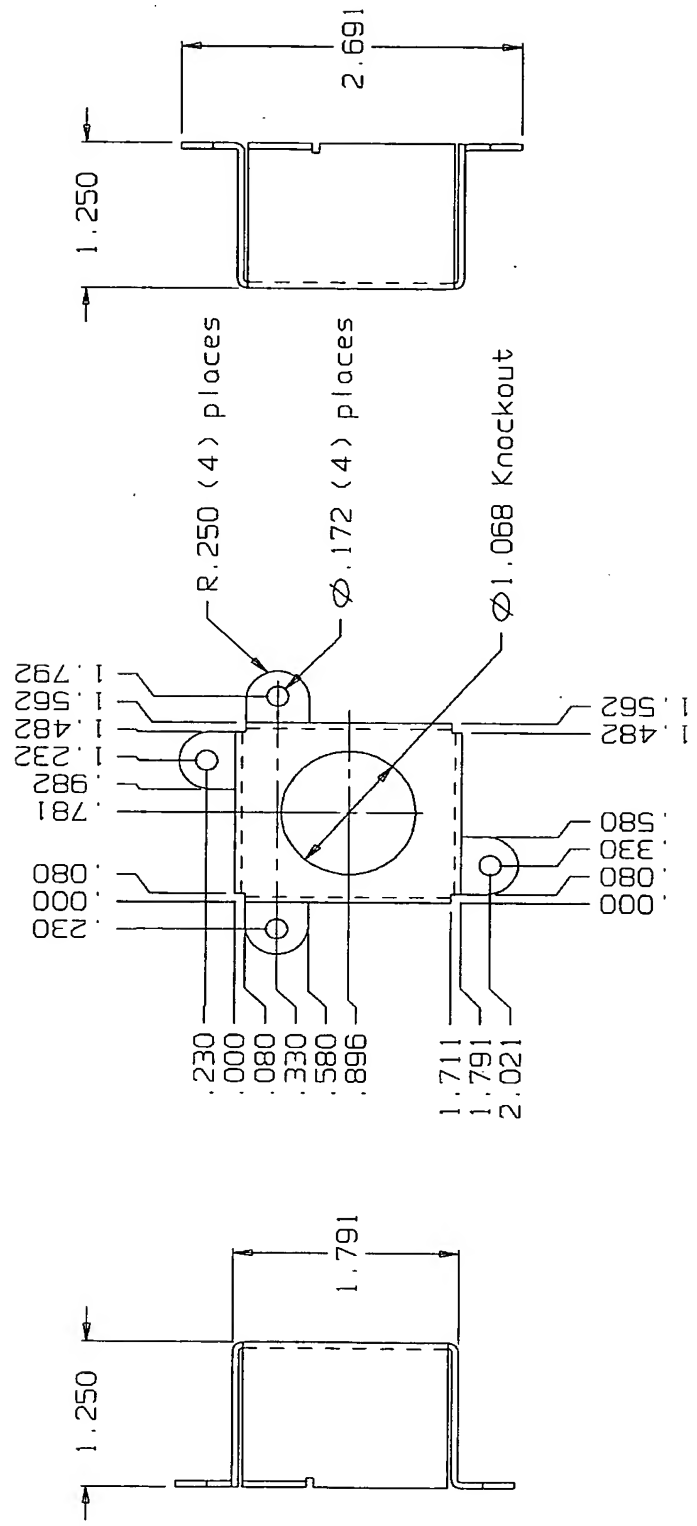
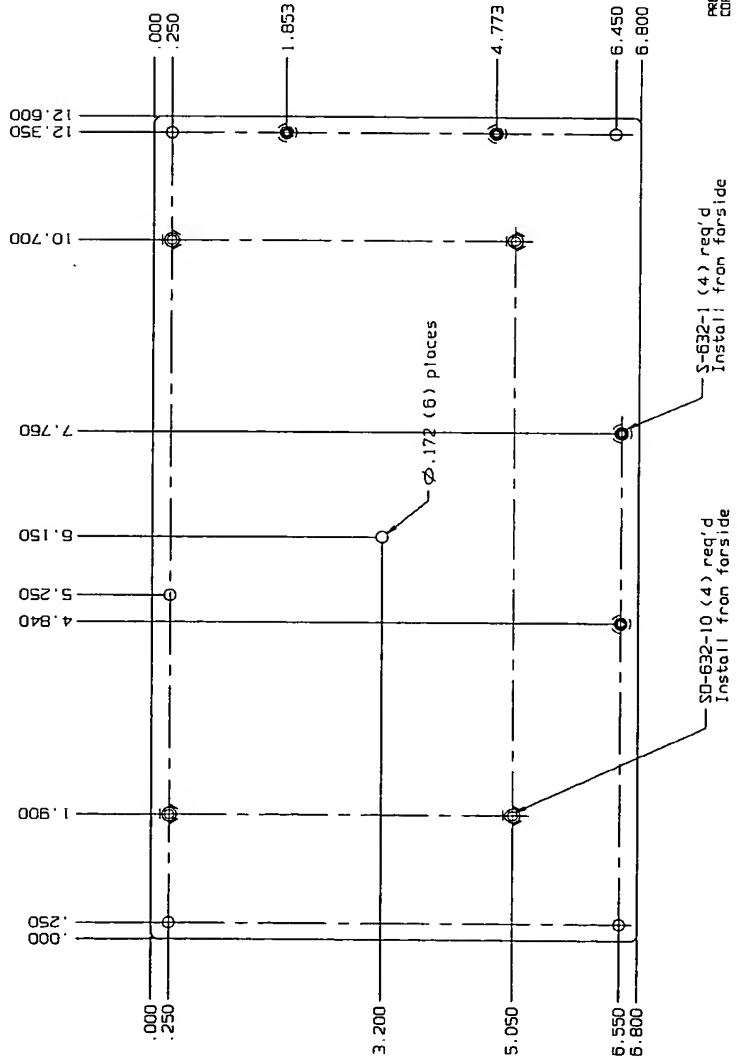
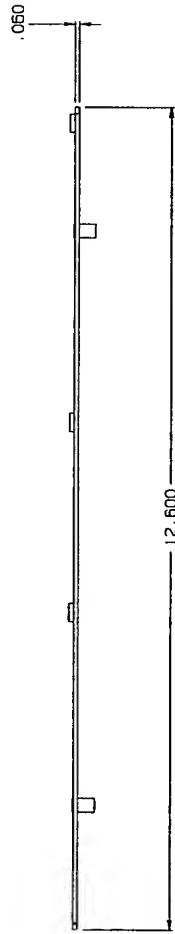
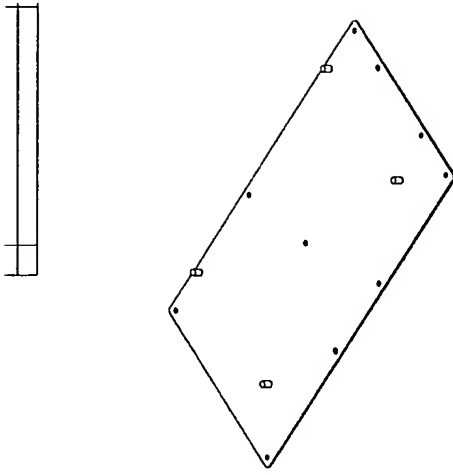


FIG. 3



4/43

FIG. 4



1. MATERIAL: 16 GA. CRS
2. ALL HARDWARE SPECIFICAT
3. USE MINIMUM BEND RADIUS SPEC.
4. PART TO BE FREE OF BURR
5. POWDERCOAT ENTIRE PART, FASTENER THREADS TO BE AND OVERSPRAY.

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USER: SD-632-10	333 SOUTH S
DATE: 12-31	

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FIG. 5B

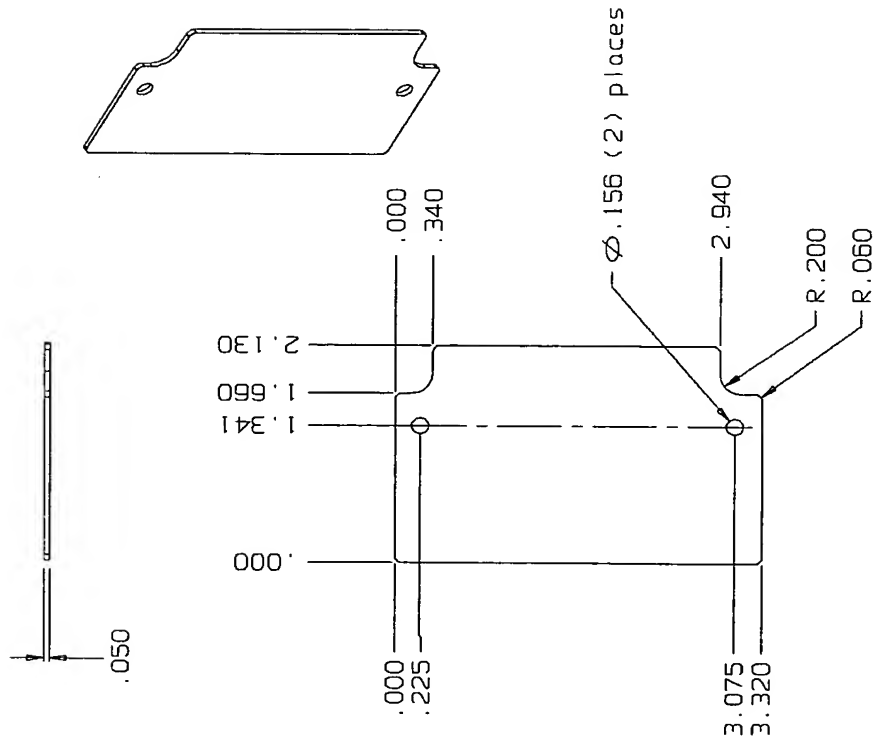
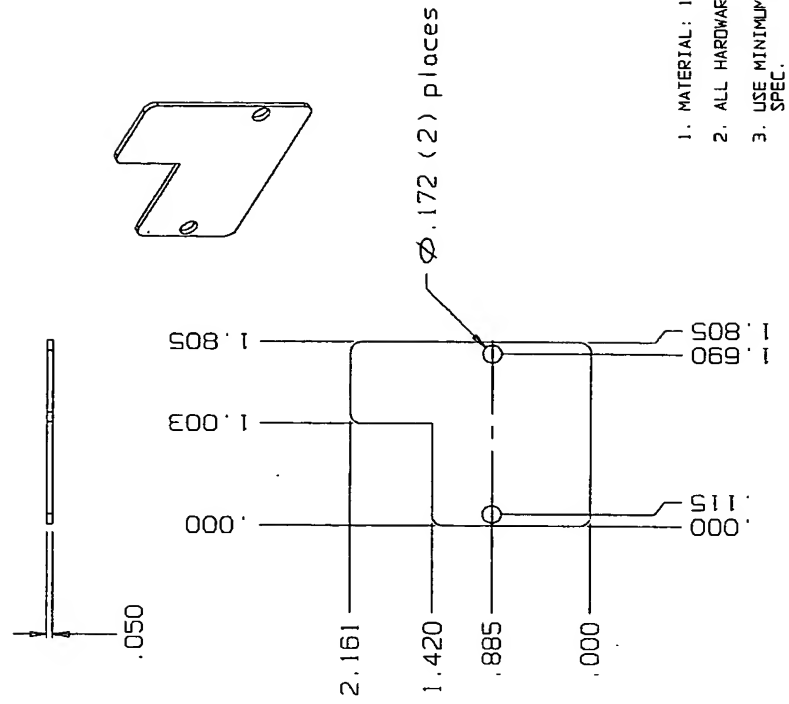


FIG. 5A

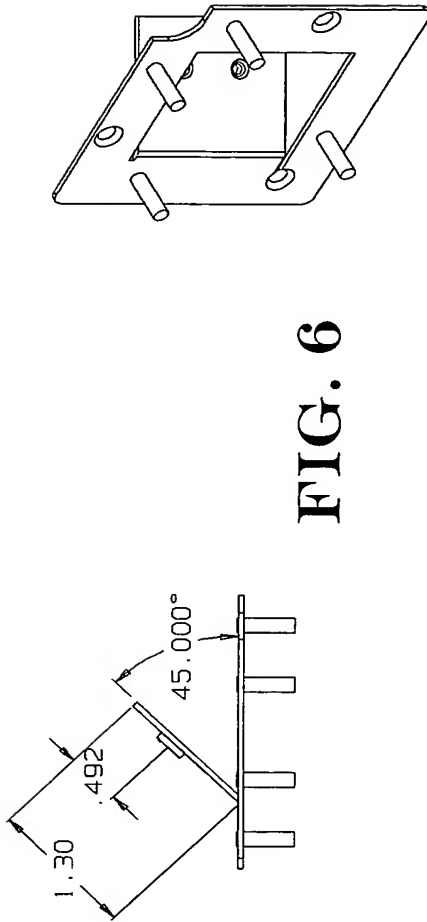
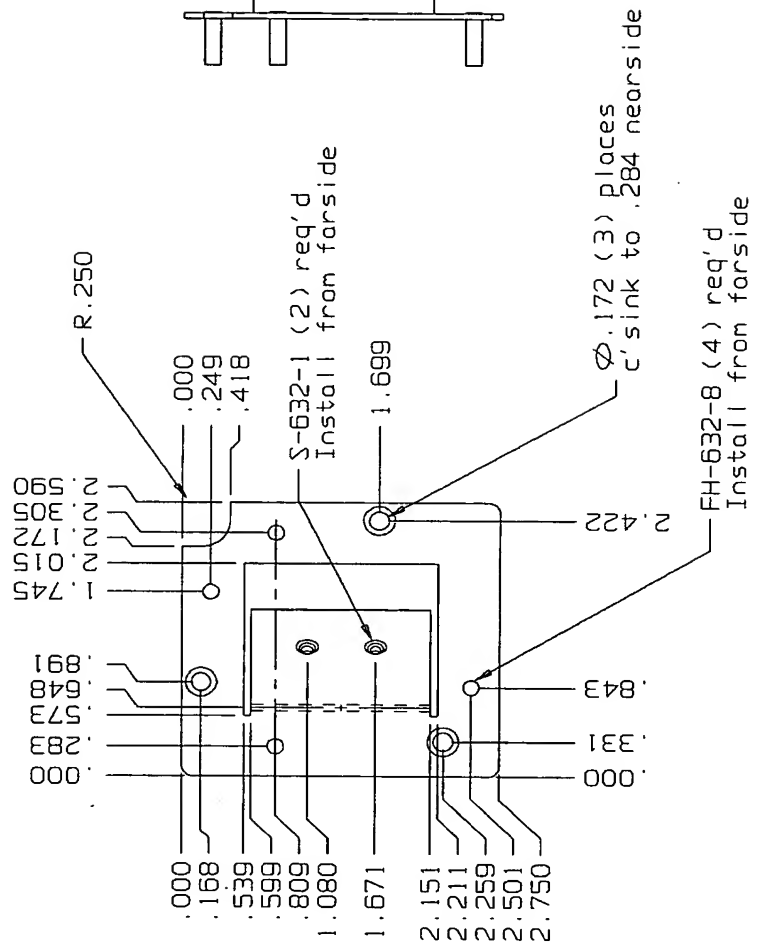
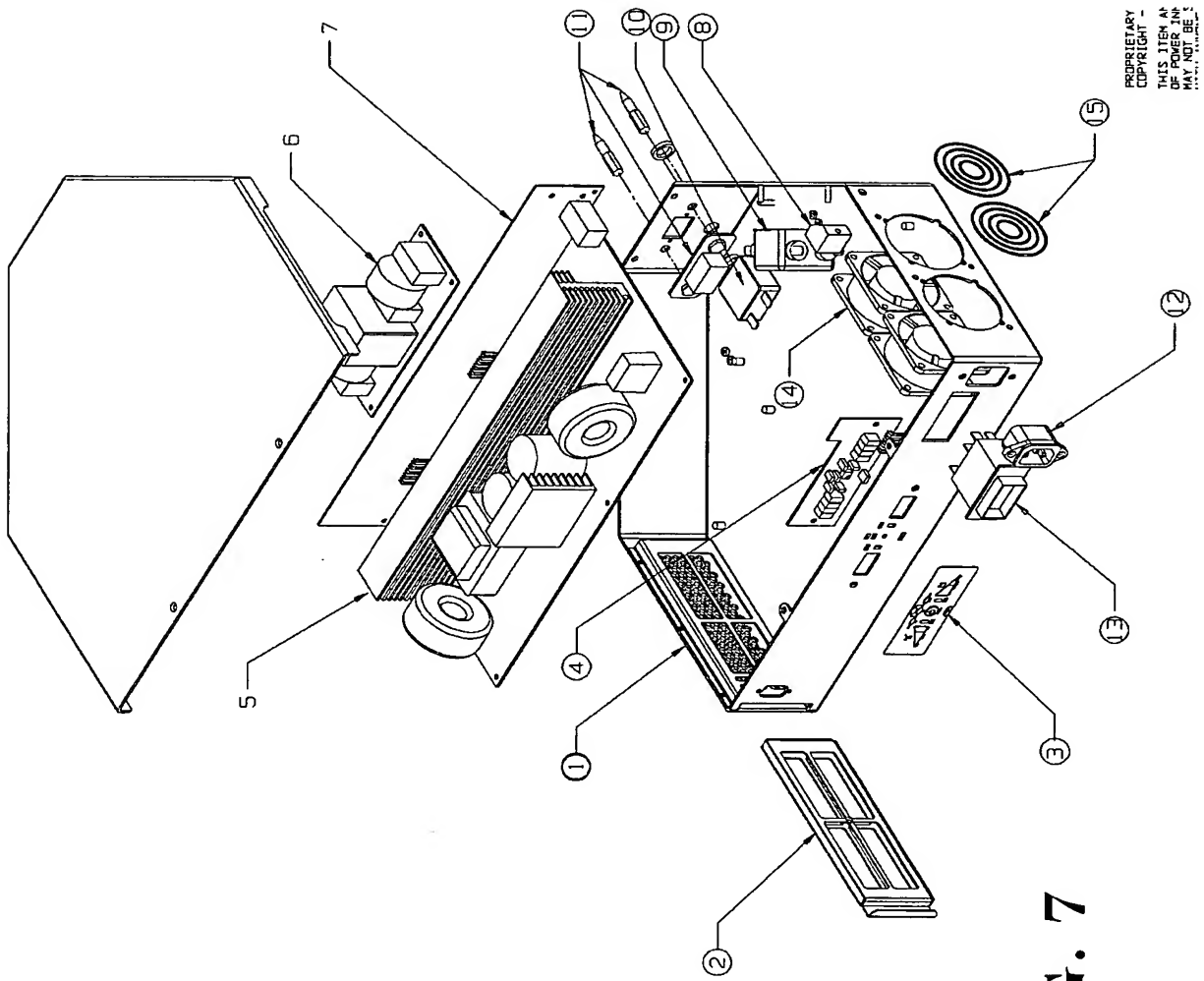


FIG. 6





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FIG. 7

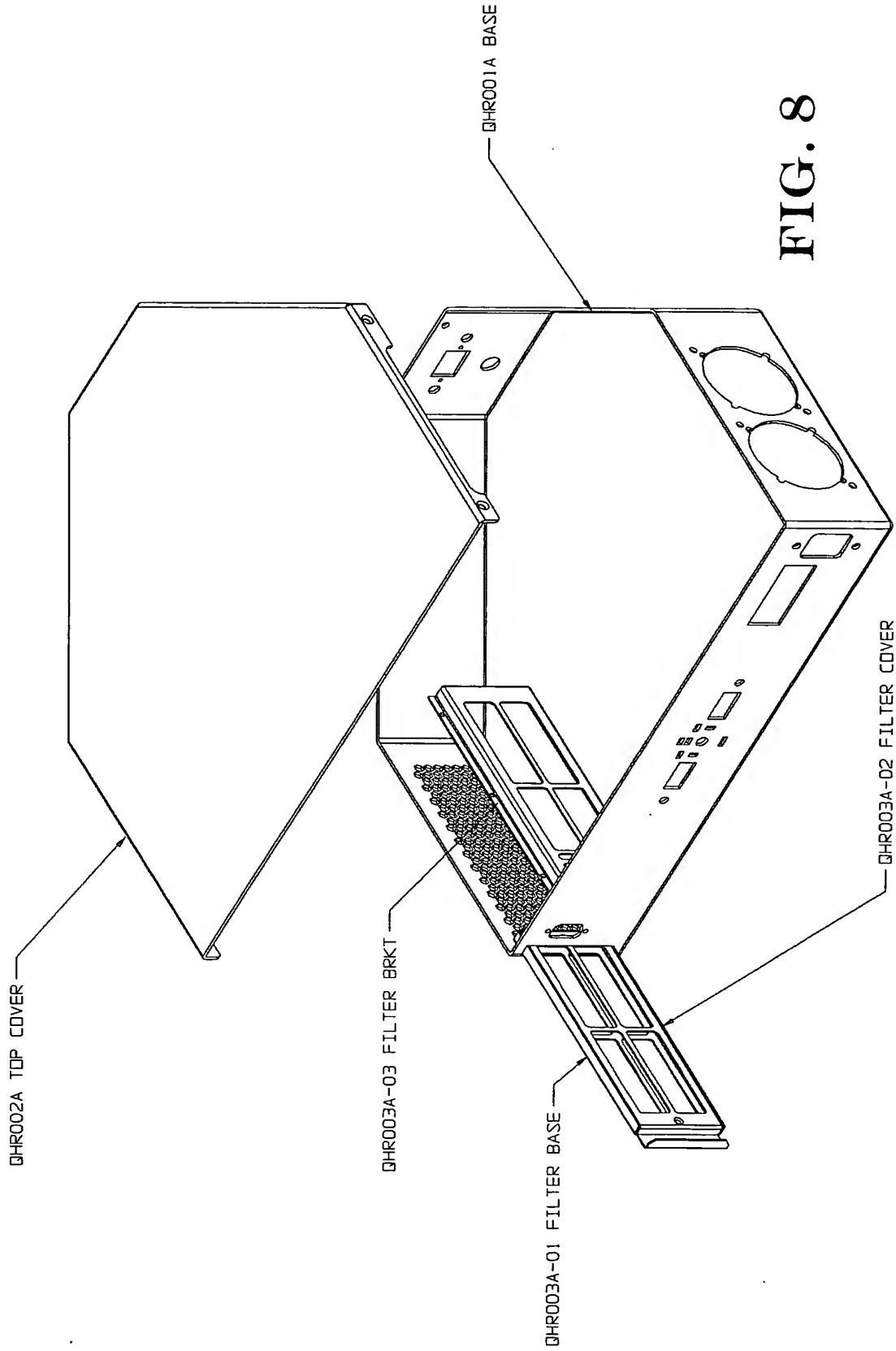
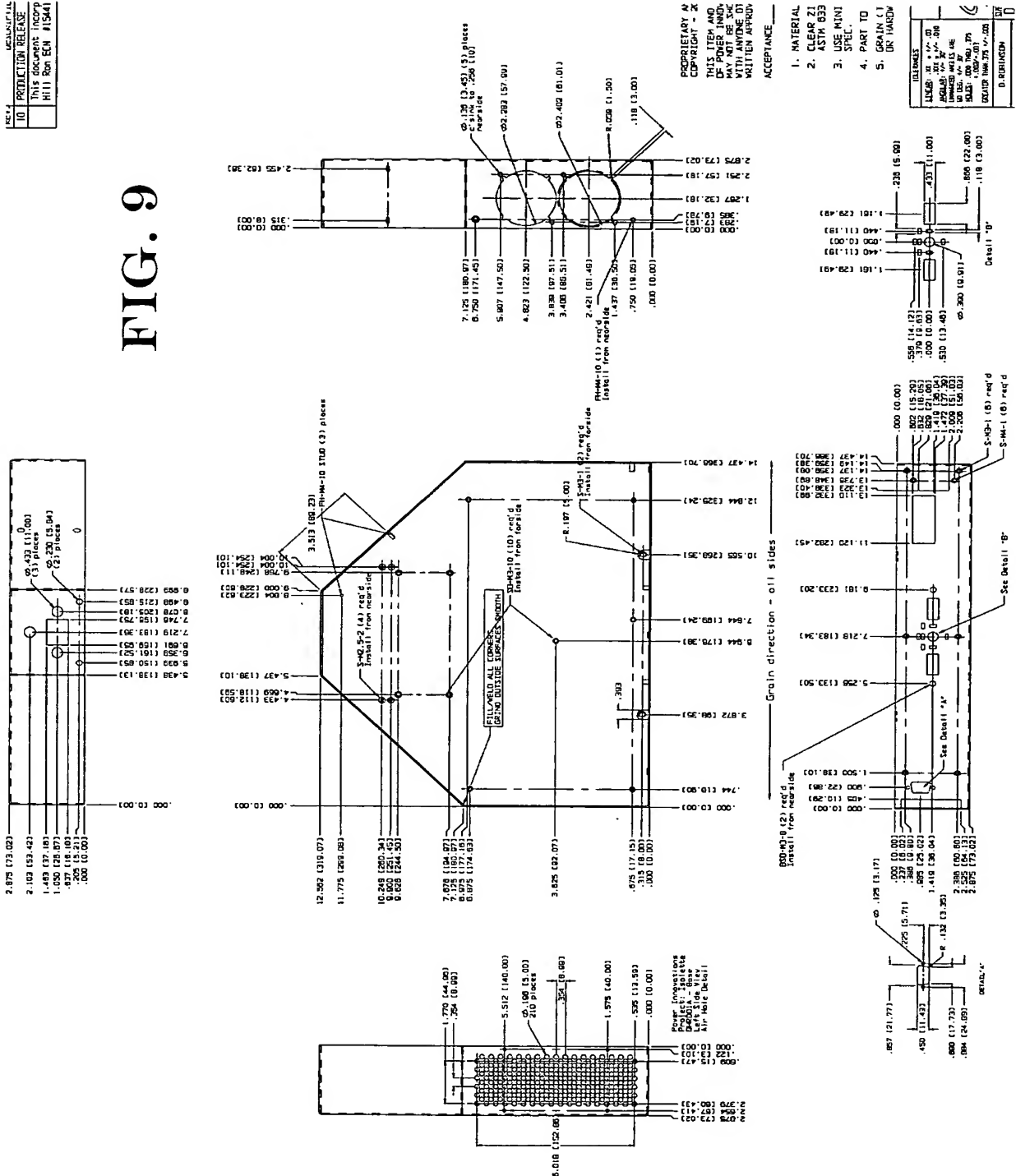


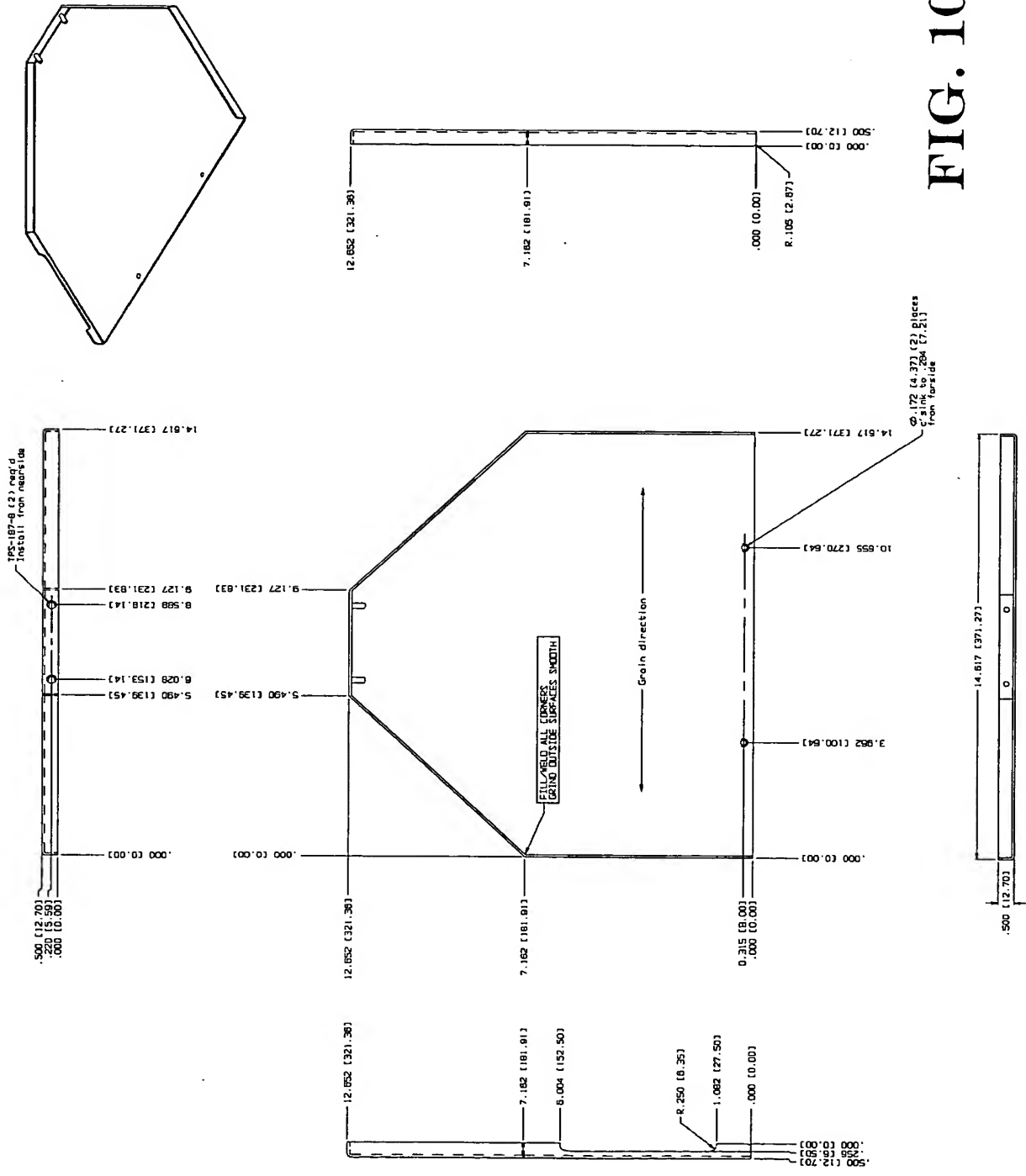
FIG. 8

FIG. 9



10/43

FIG. 10



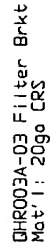
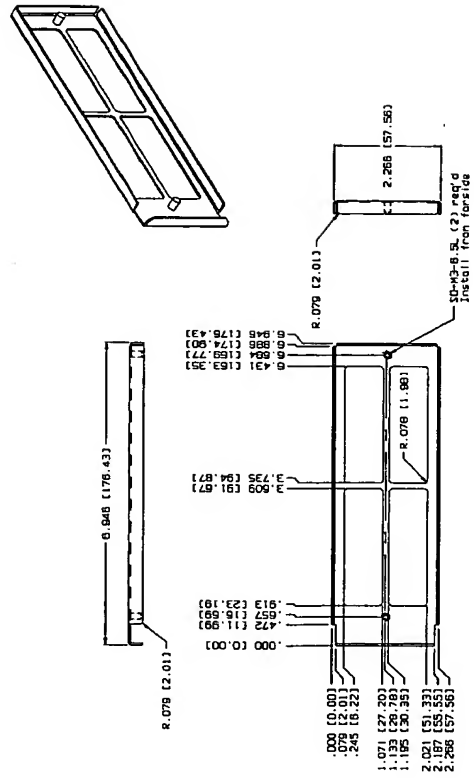
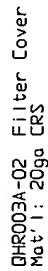


FIG. 11B



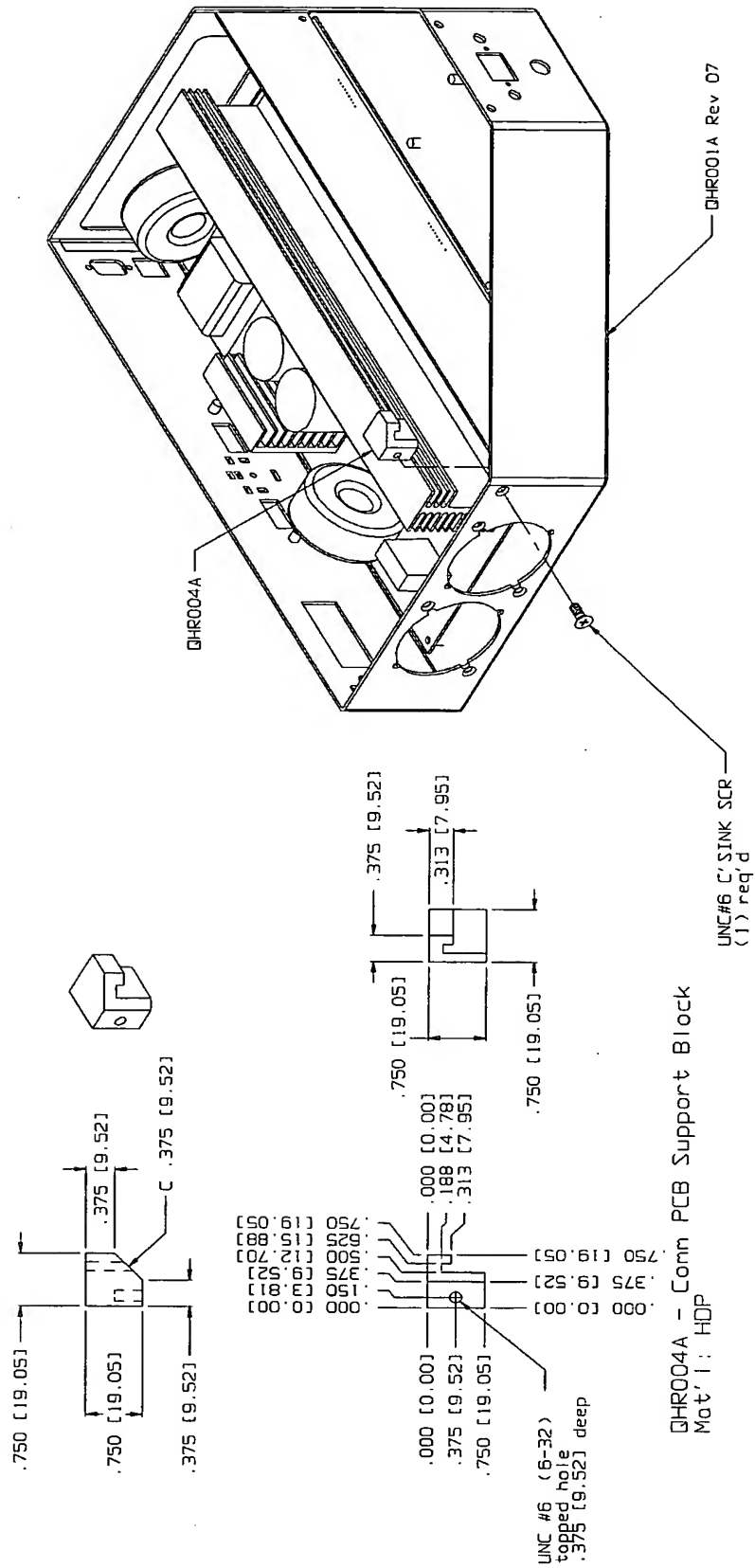


FIG. 12

FIG. 13

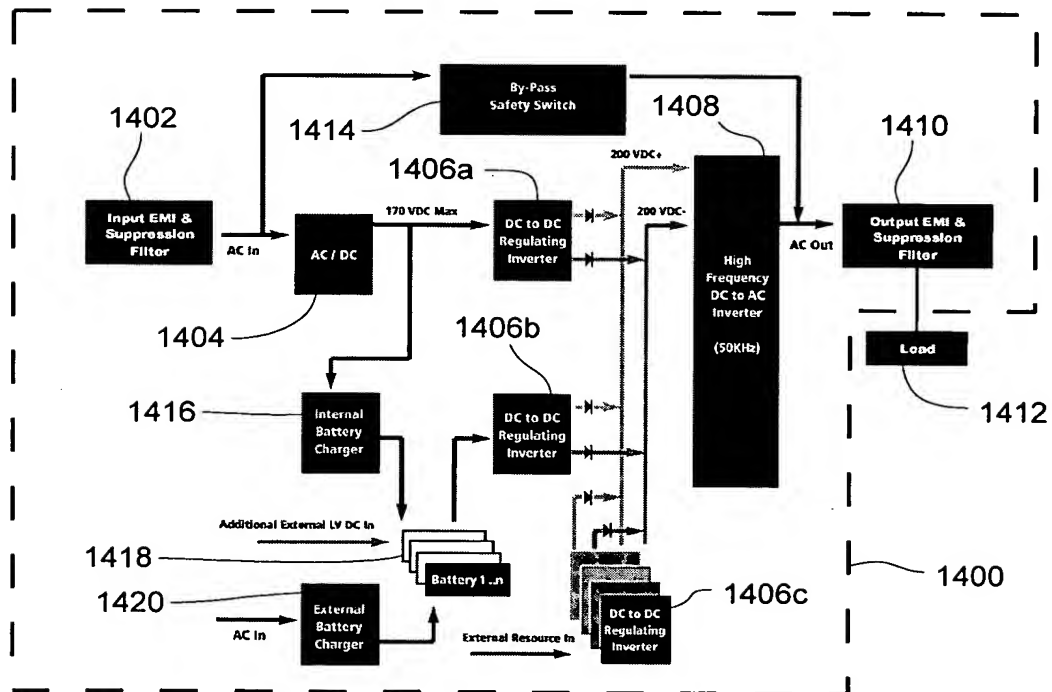
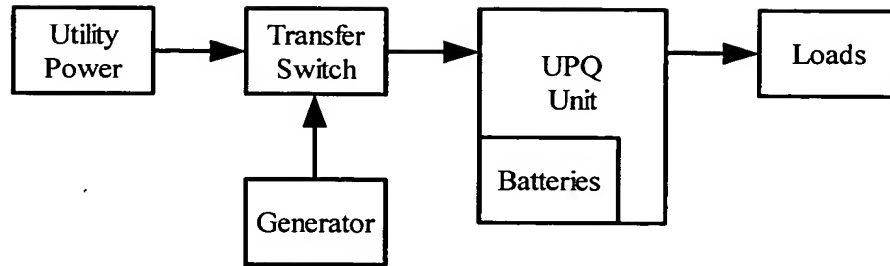
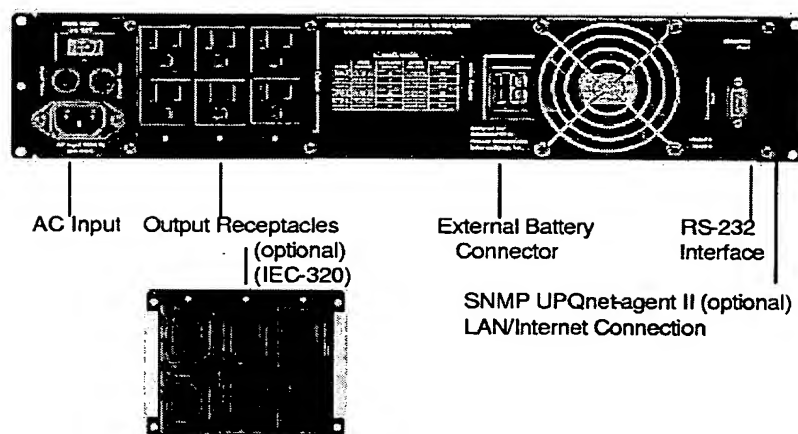


FIG. 14

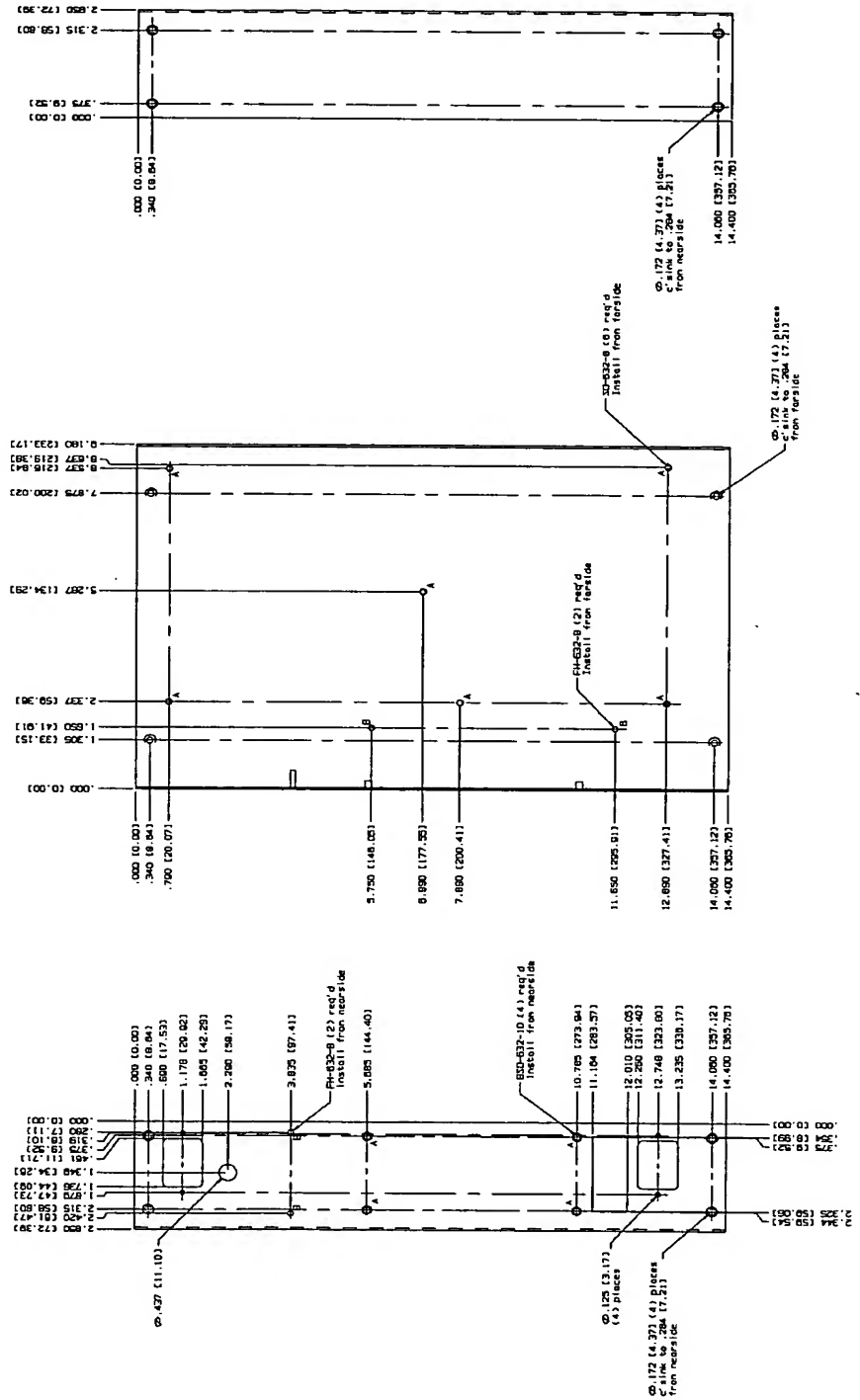
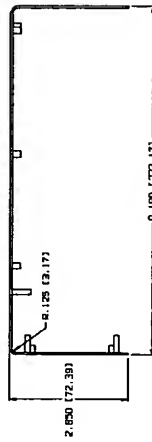
FIG. 15



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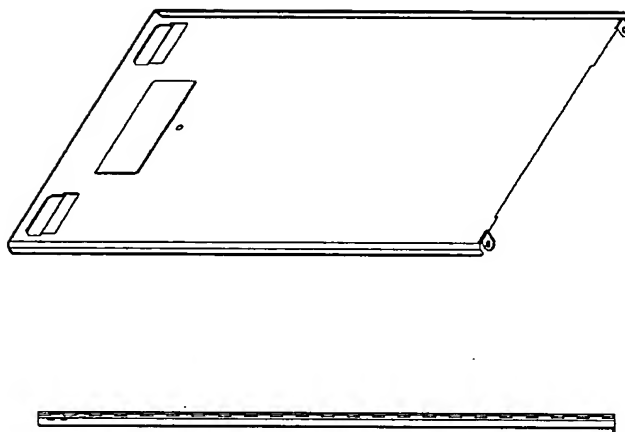


FIG. 18

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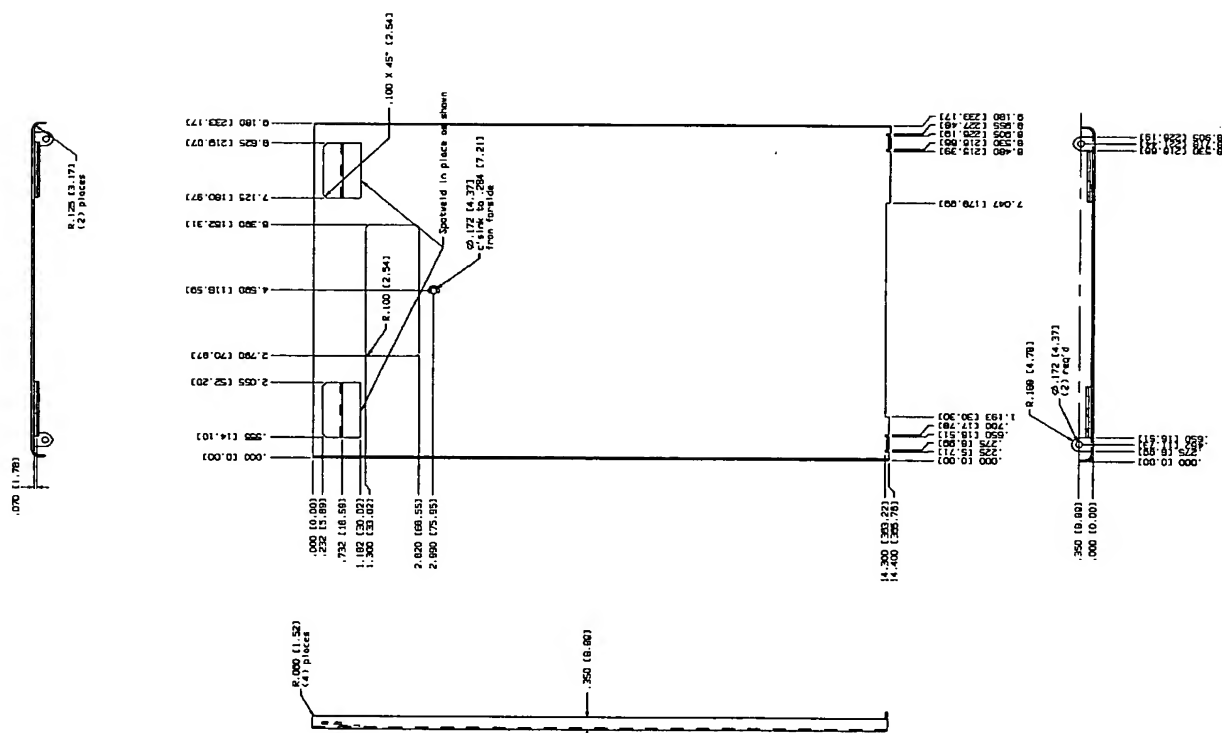
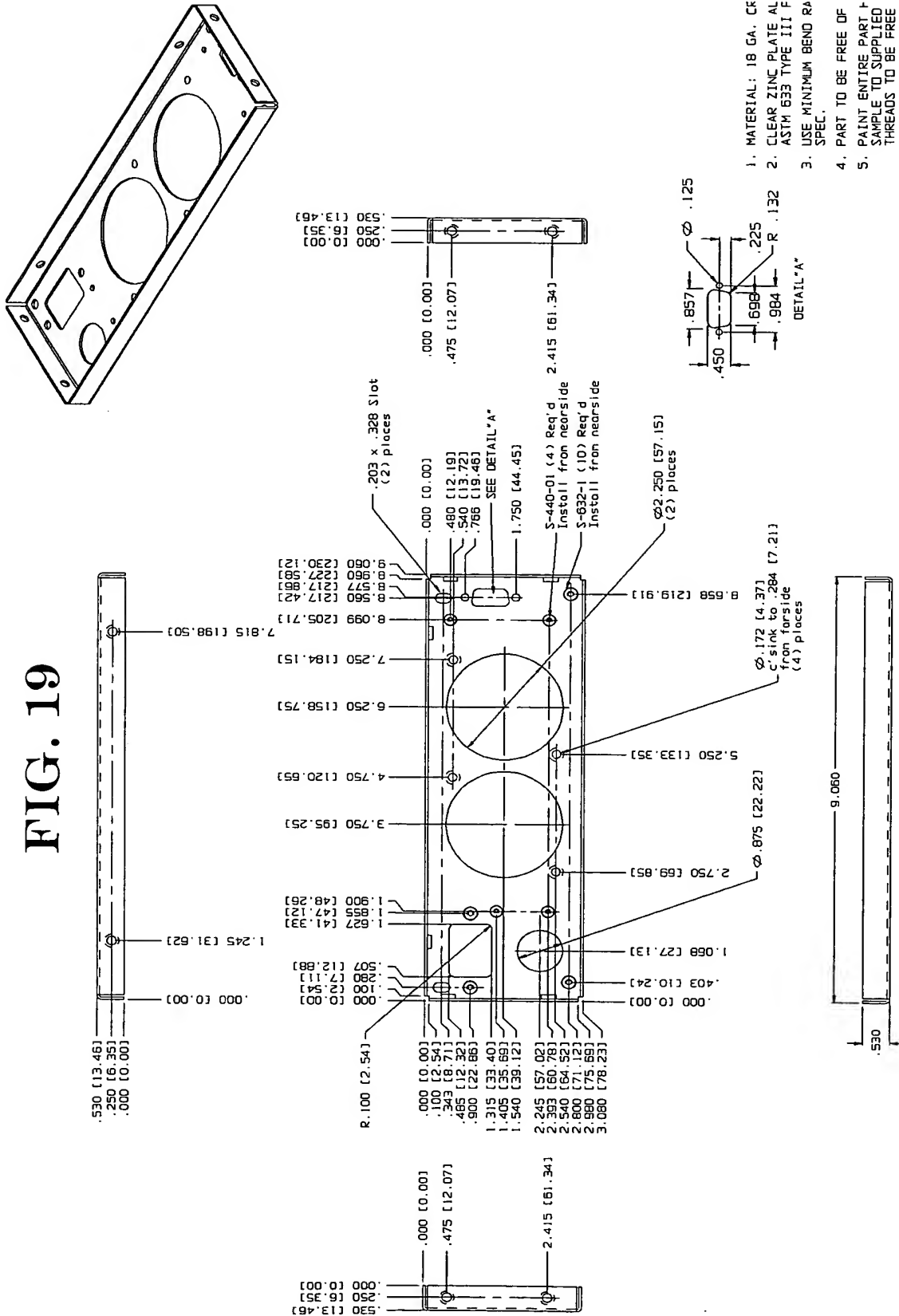
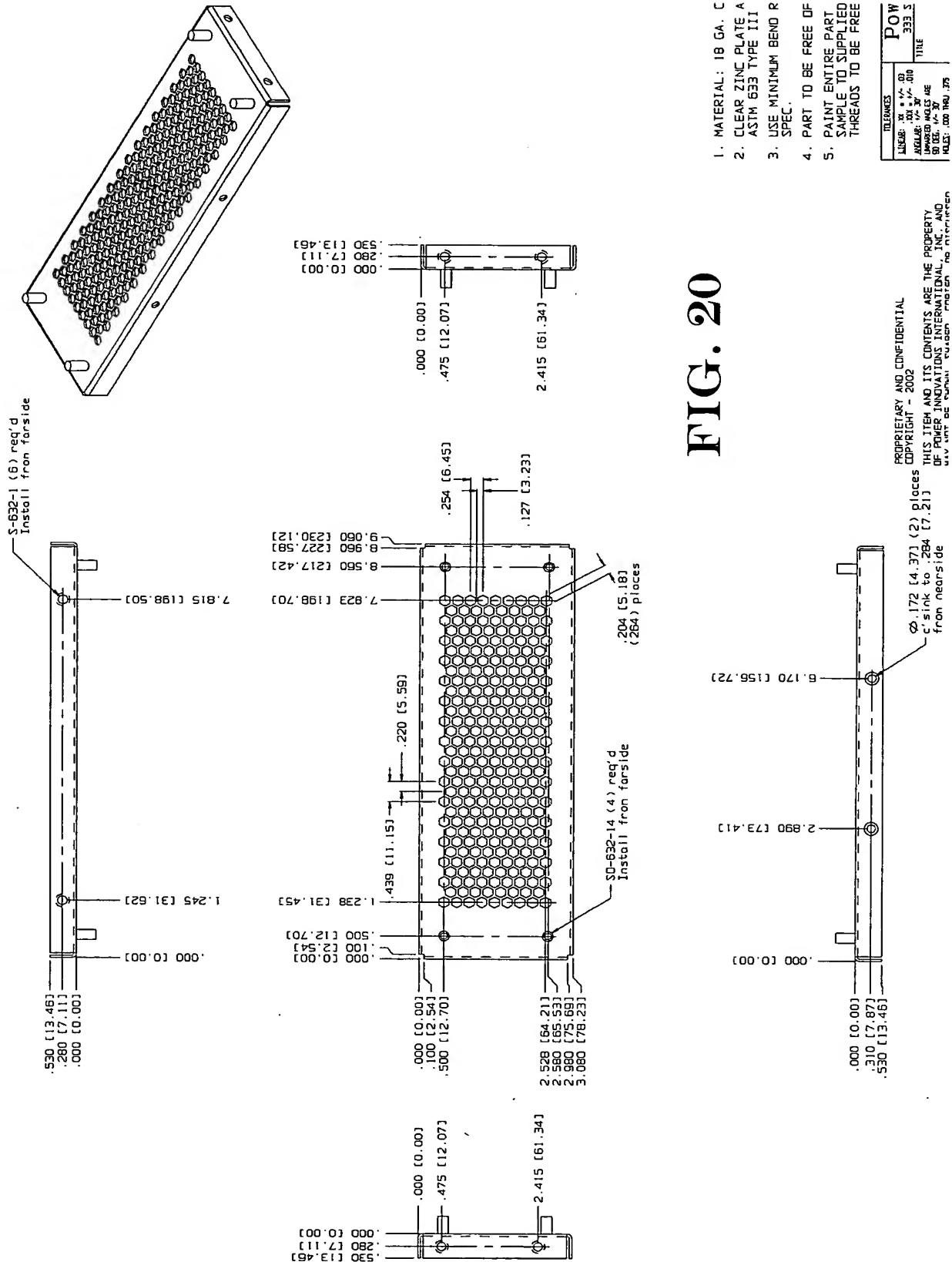


FIG. 19





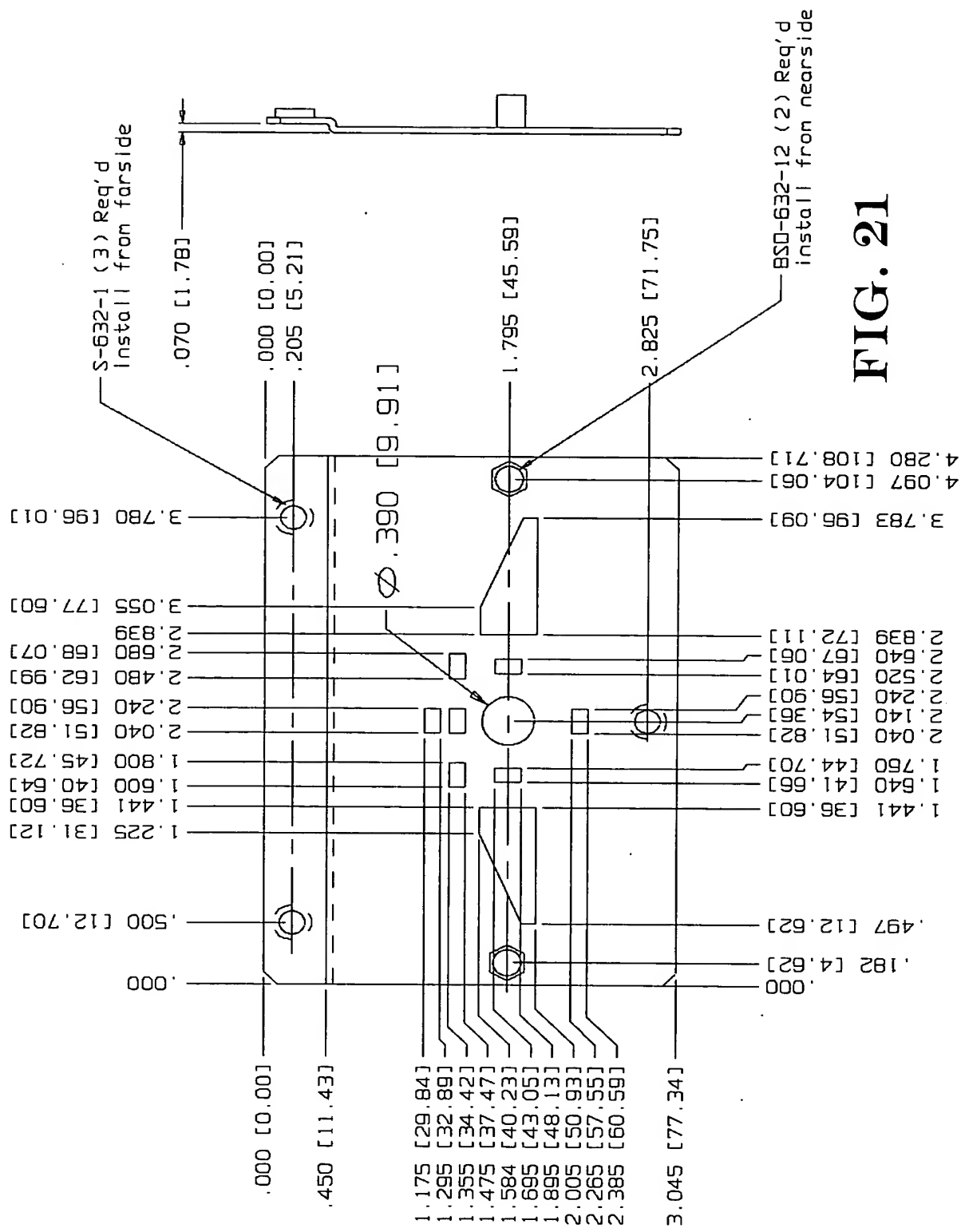


FIG. 21

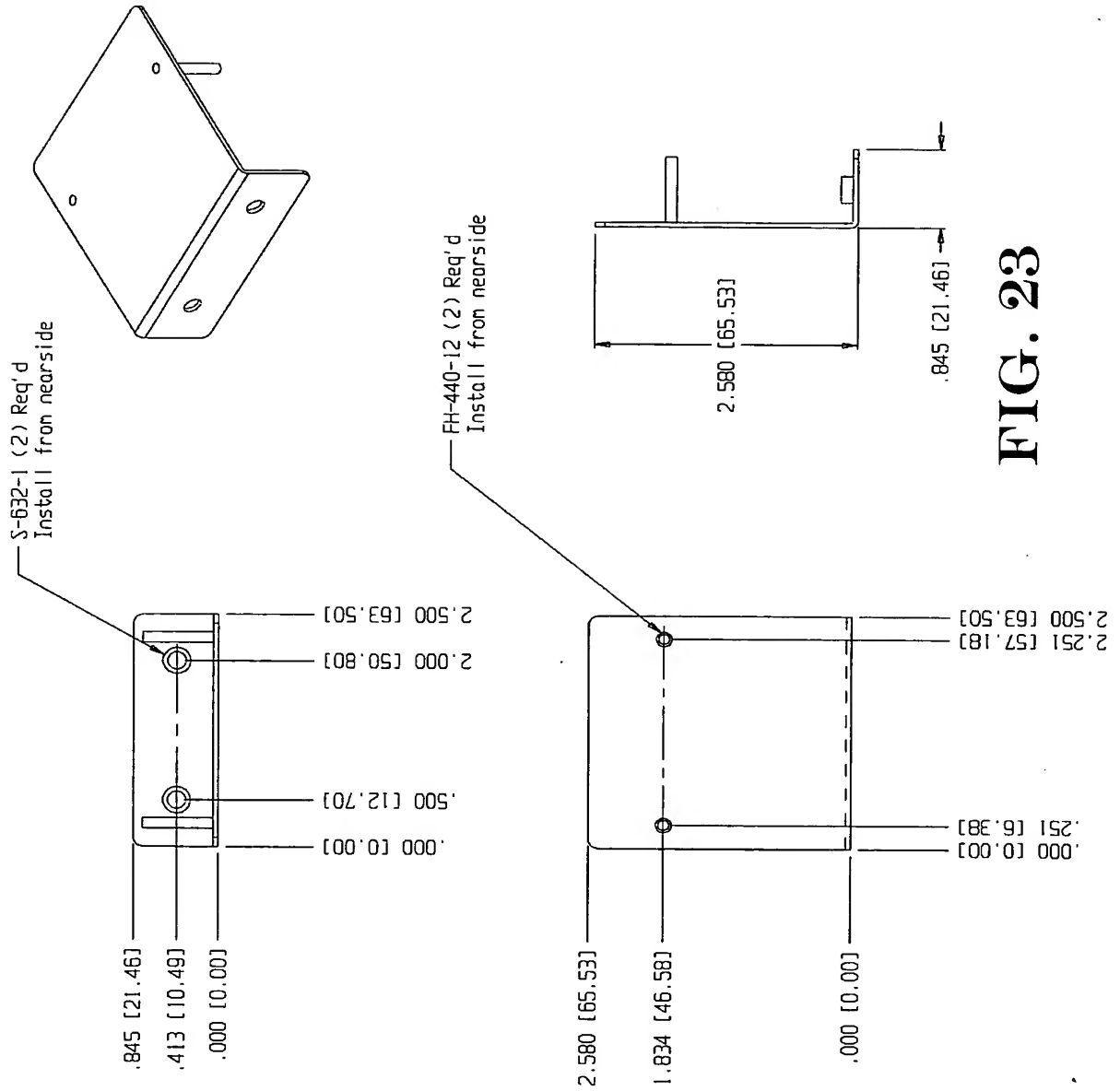
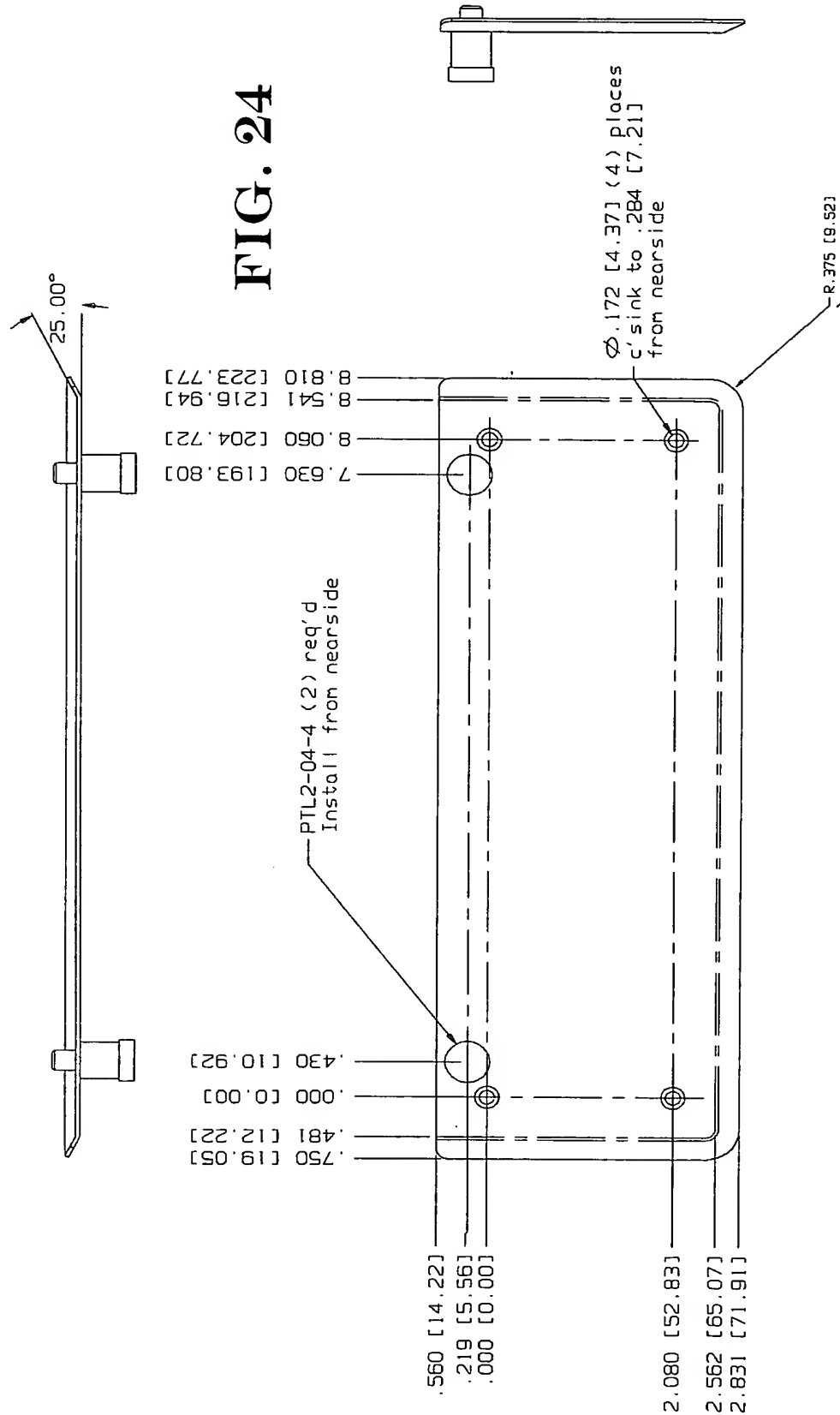
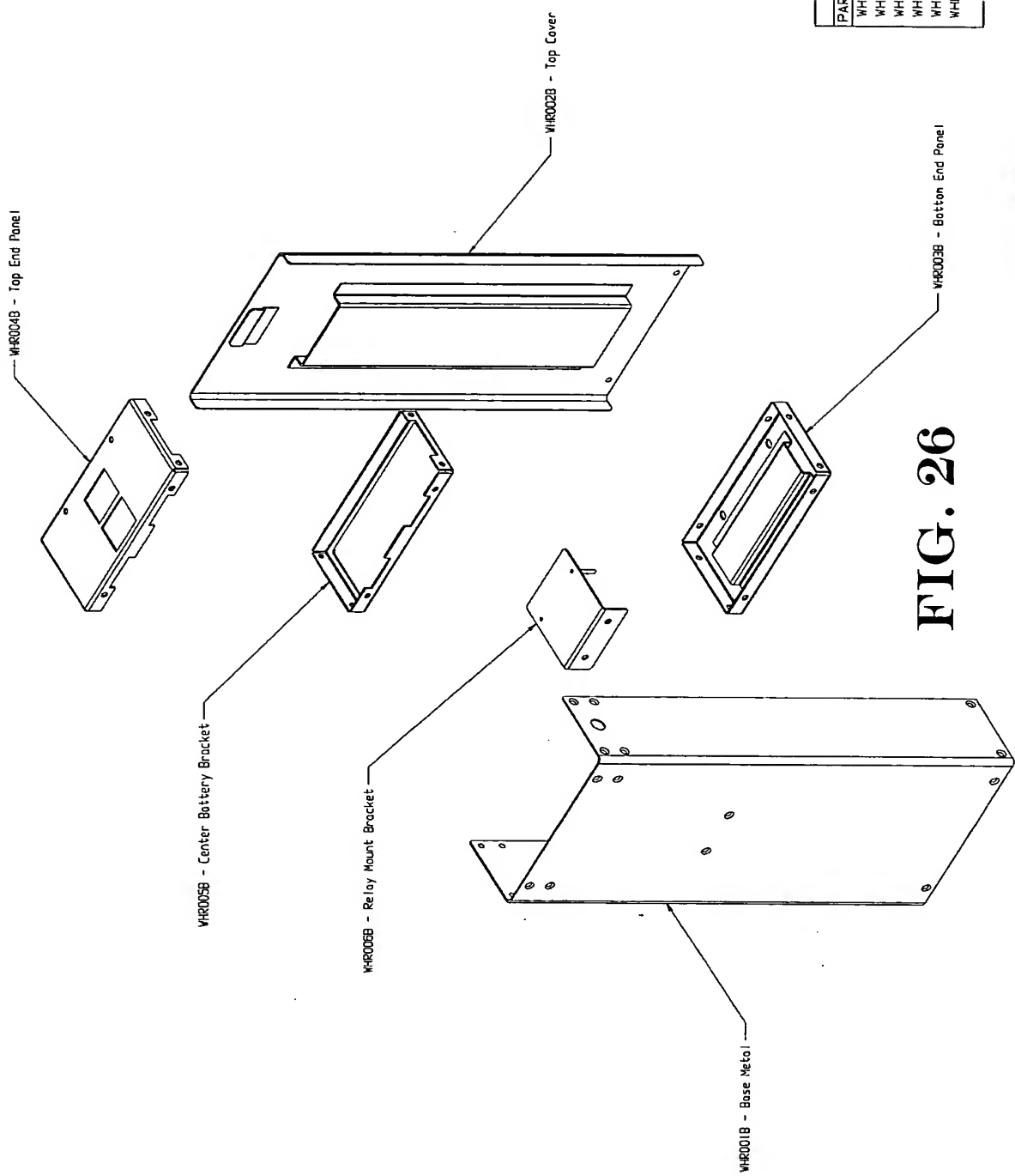


FIG. 23

FIG. 24





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WH
WH
WH
WH
WH
WH

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FIG. 27

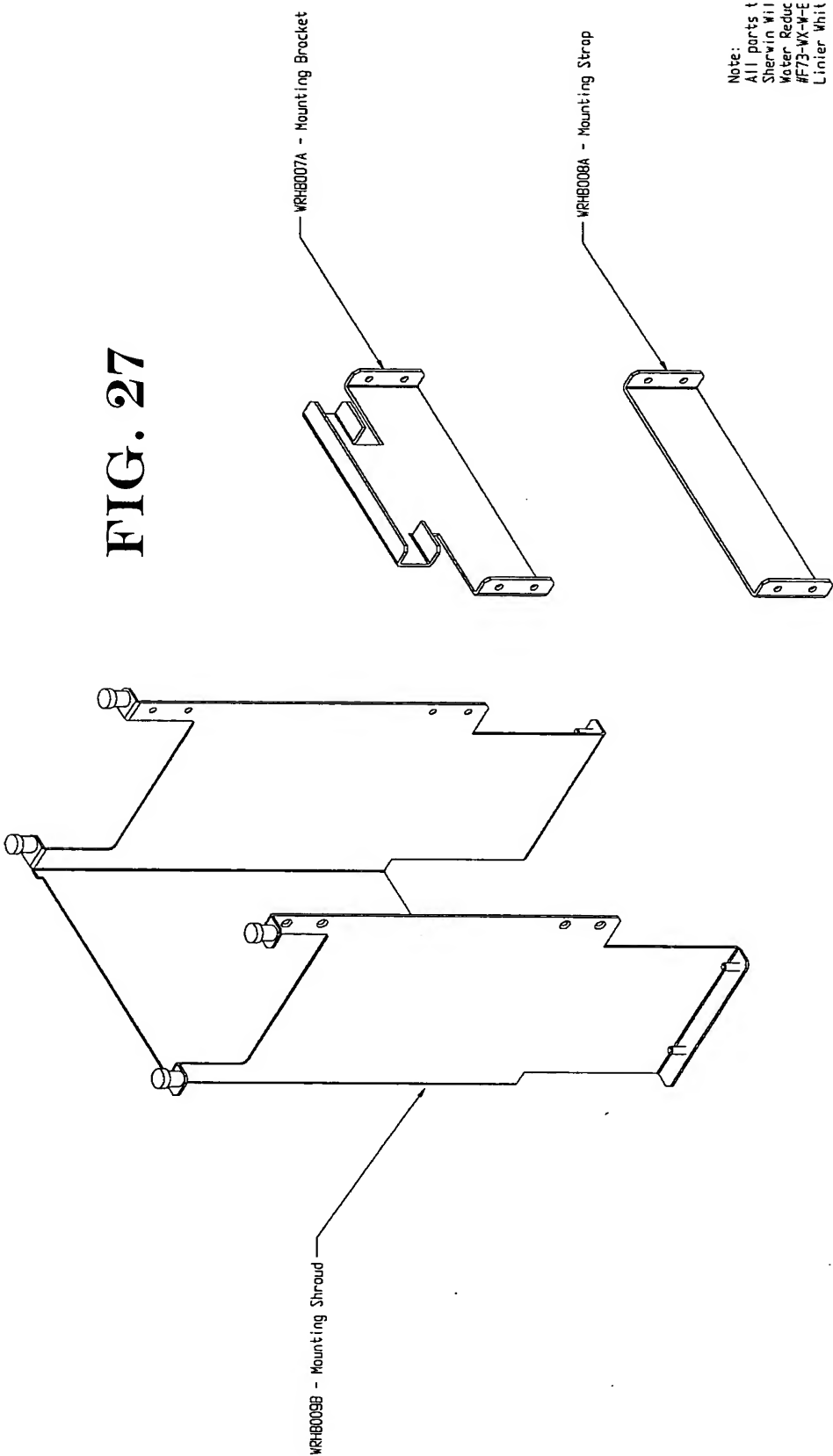
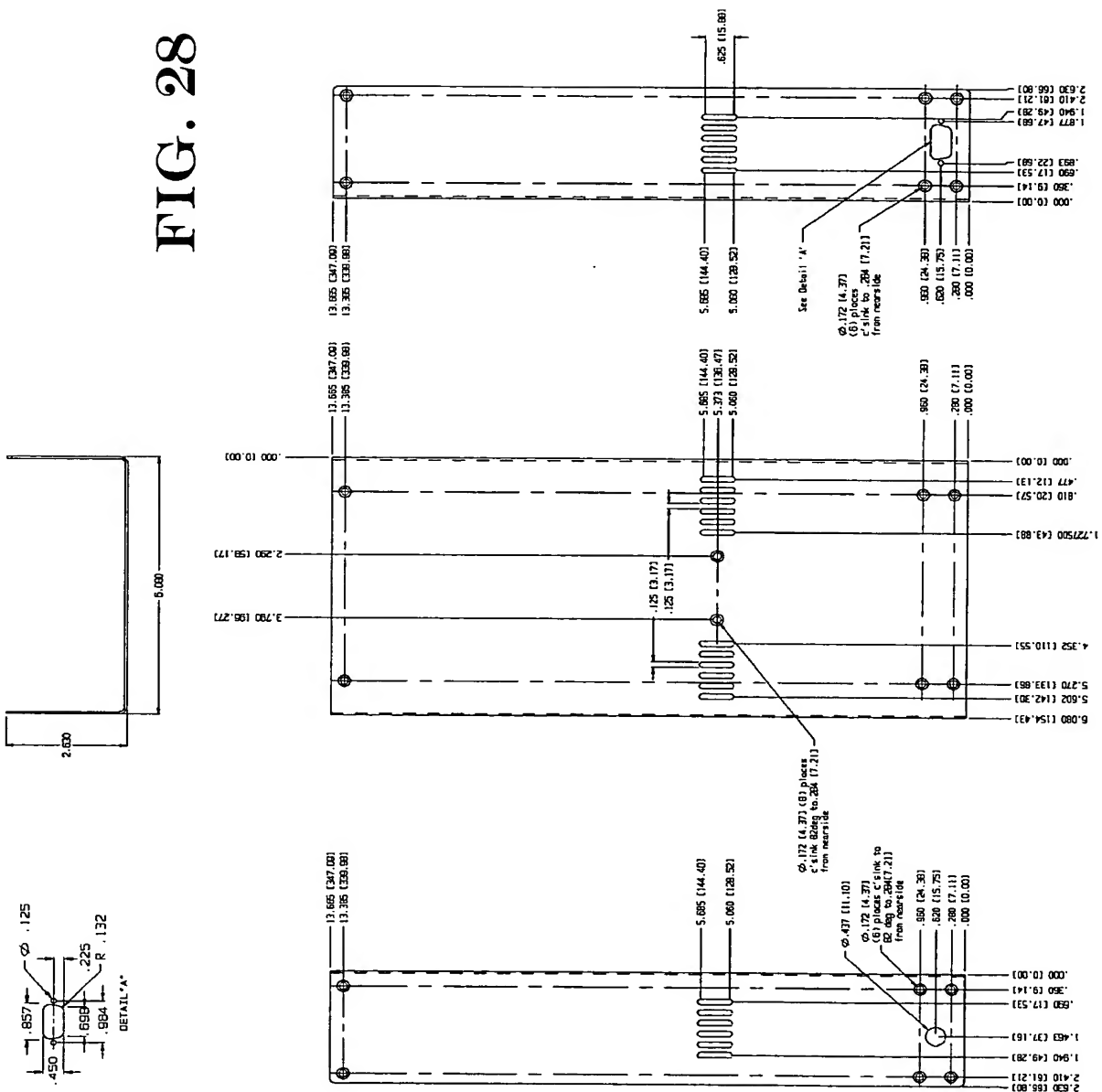


FIG. 28



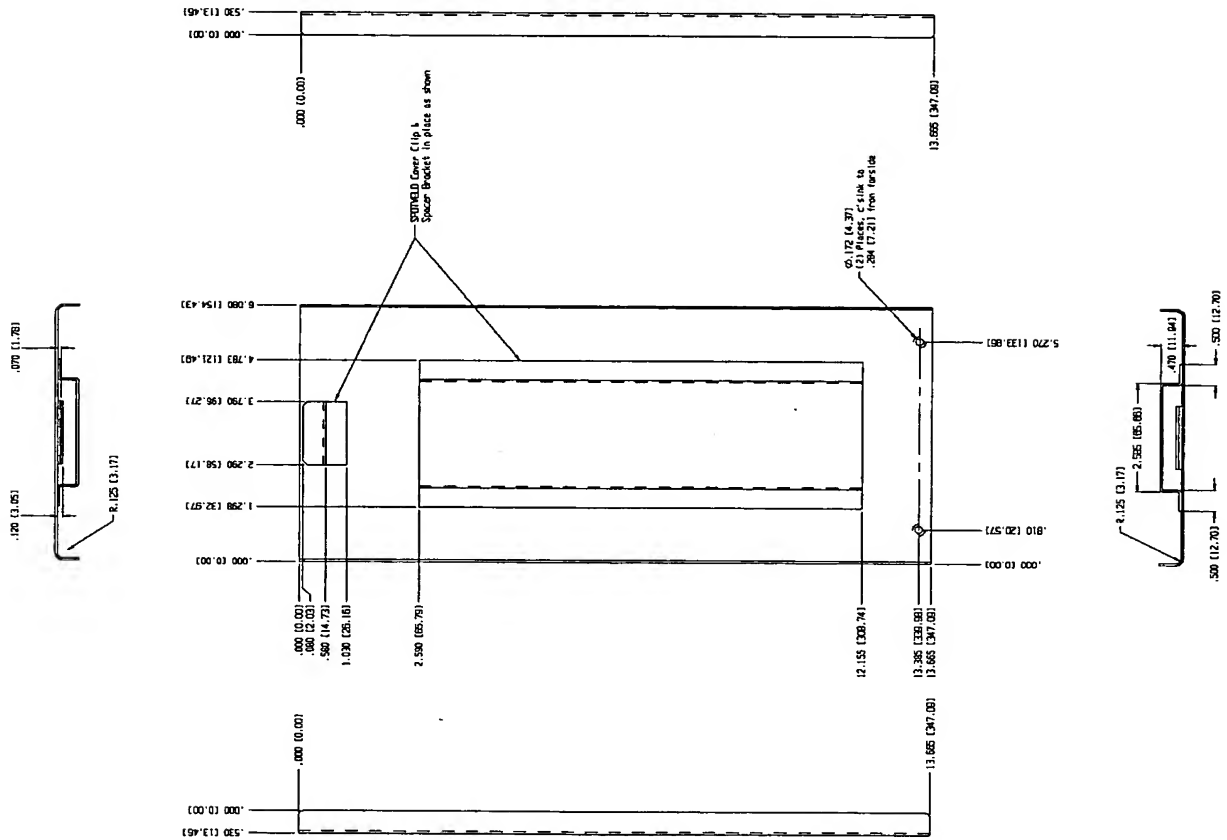
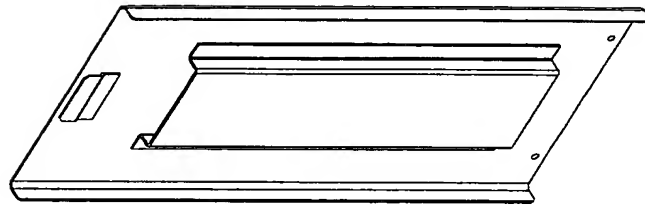


FIG. 29



29/43

1. MATERIAL
2. CLEAR Z
ASTM 63
3. USE MIN
SPEC.
4. PART TO

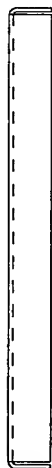
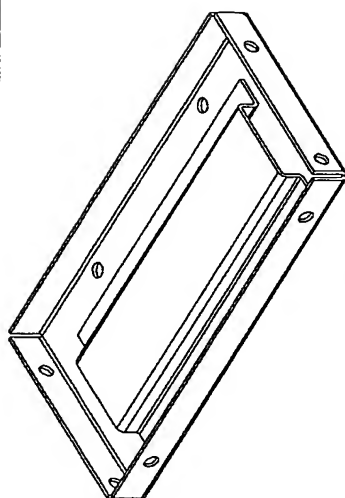
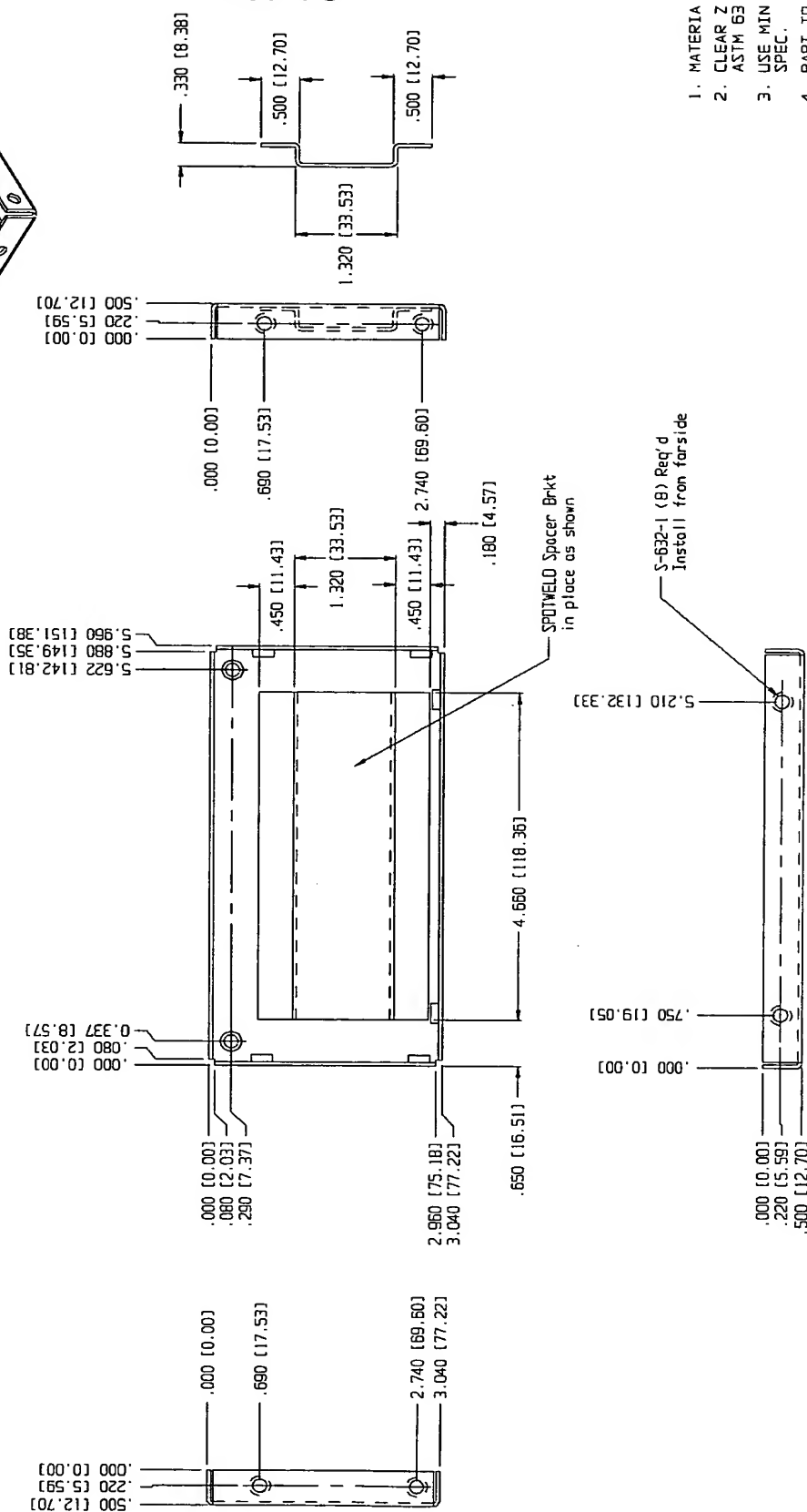


FIG. 30



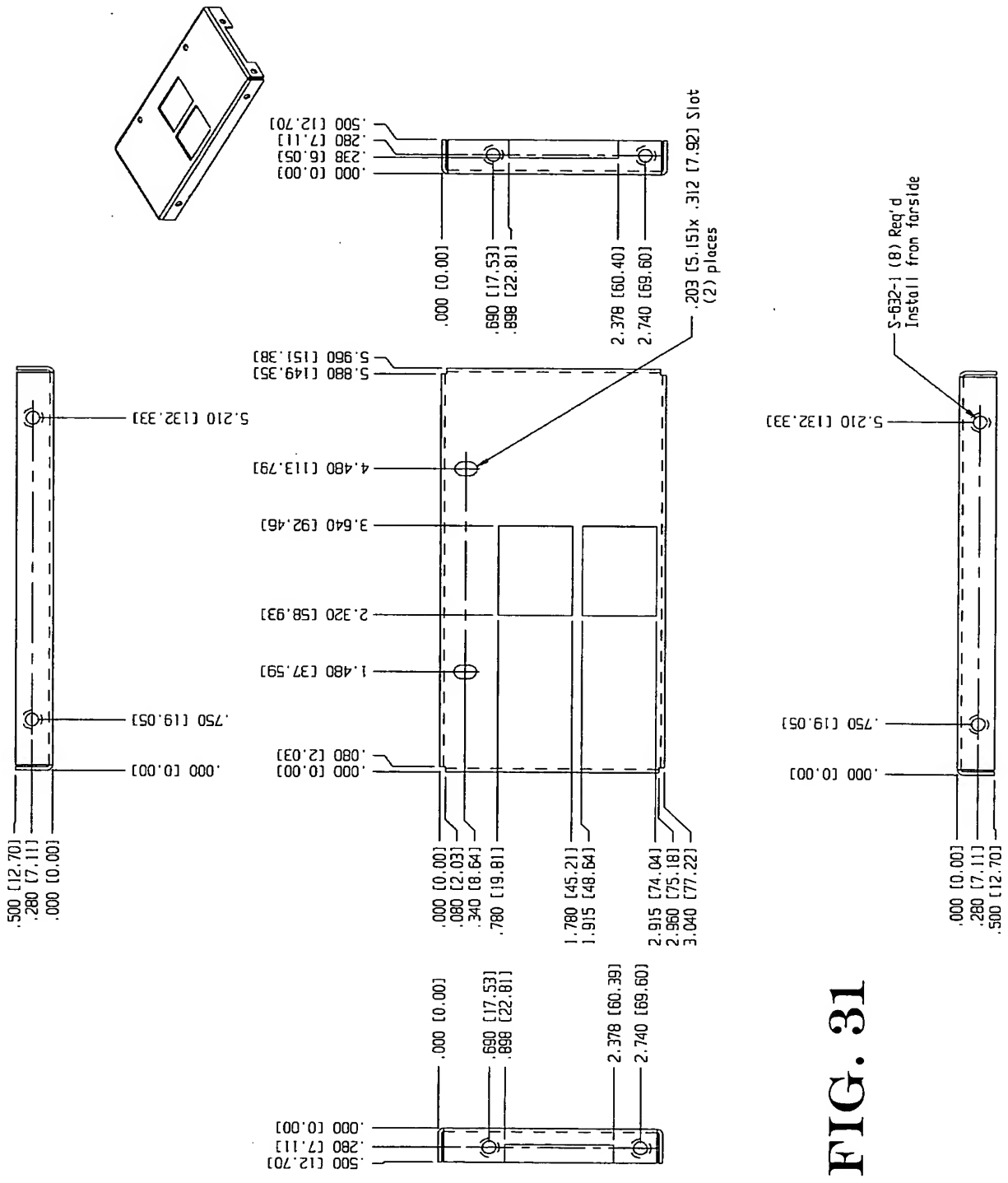


FIG. 31

31/43

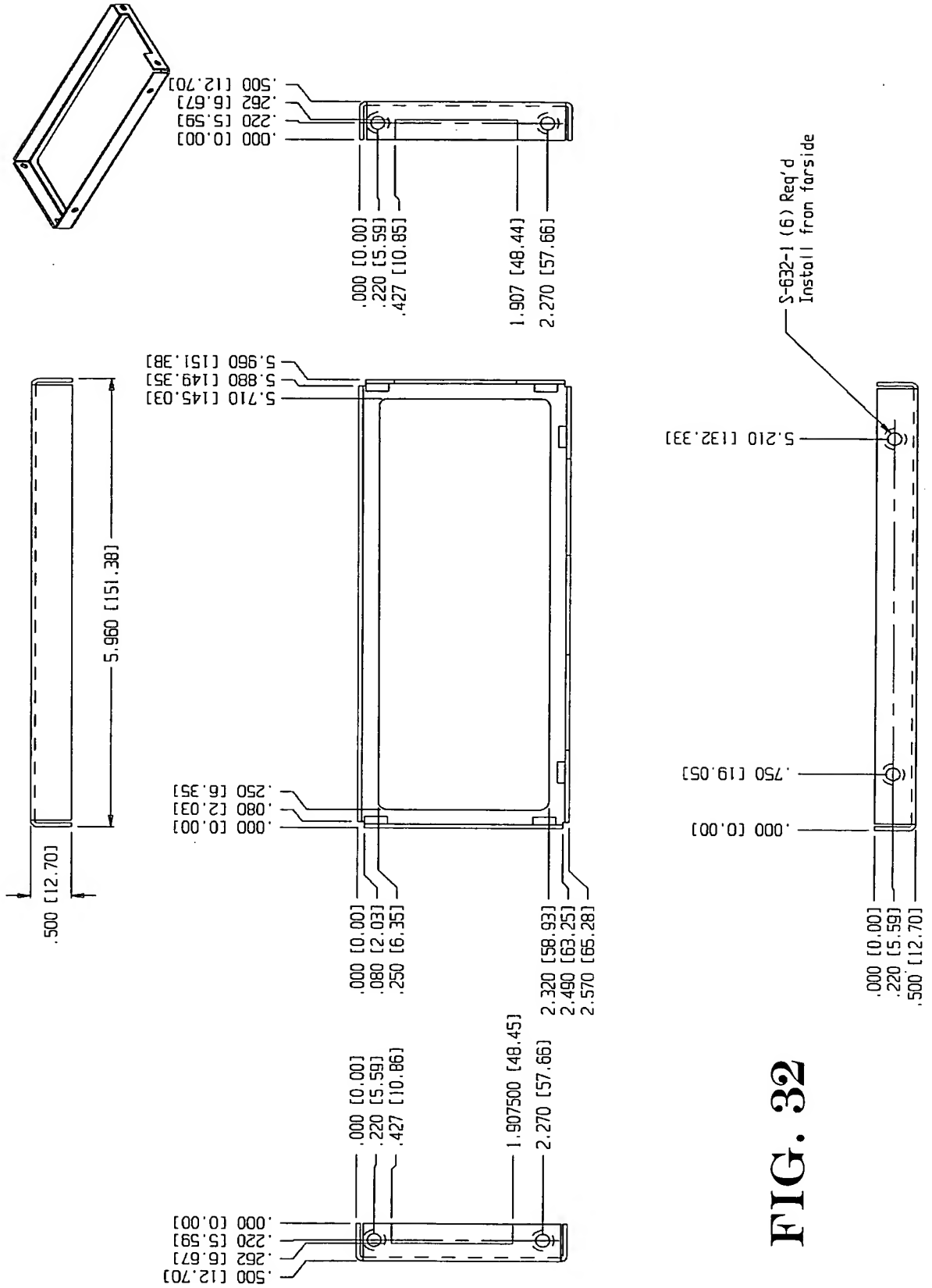
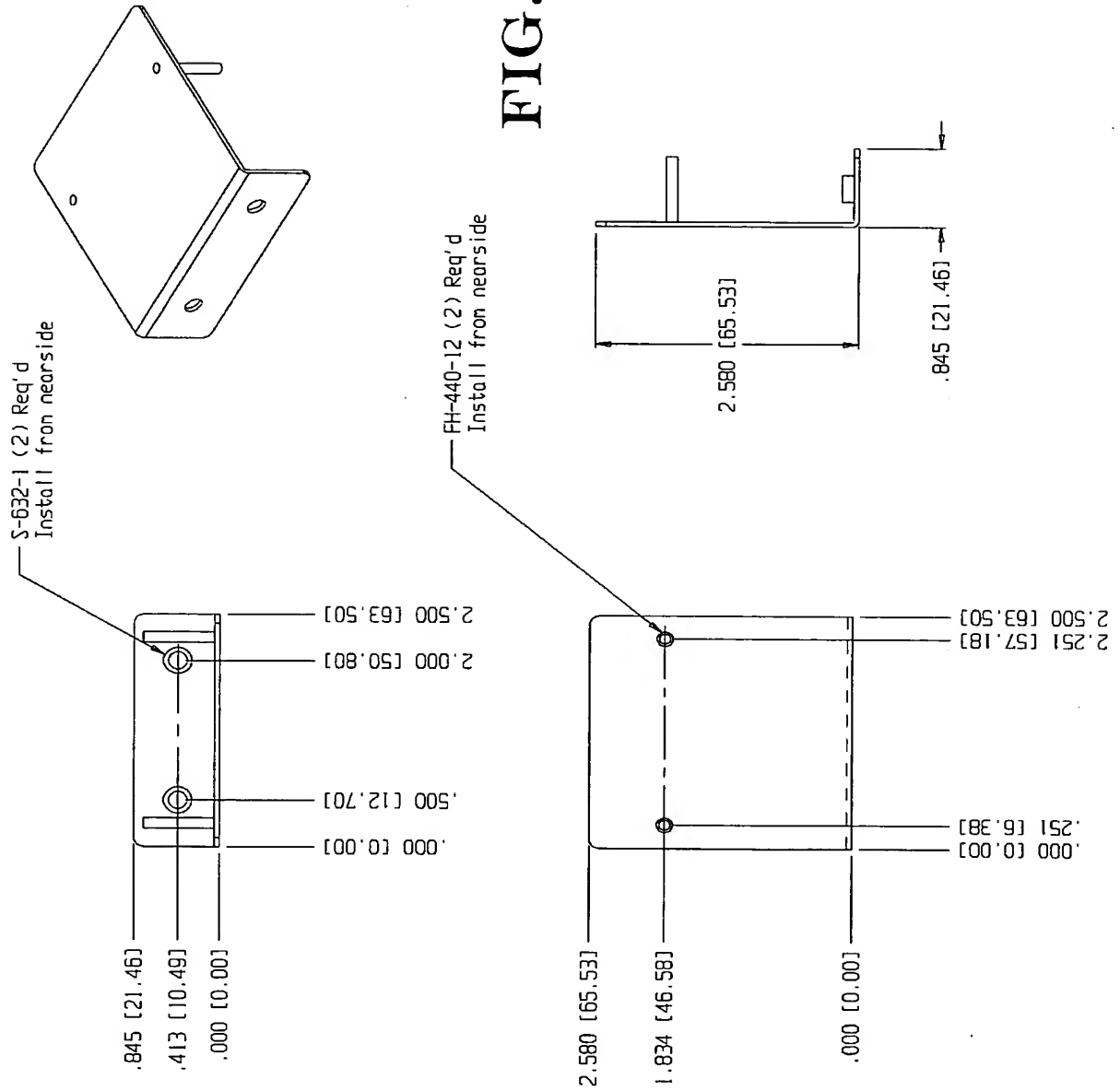
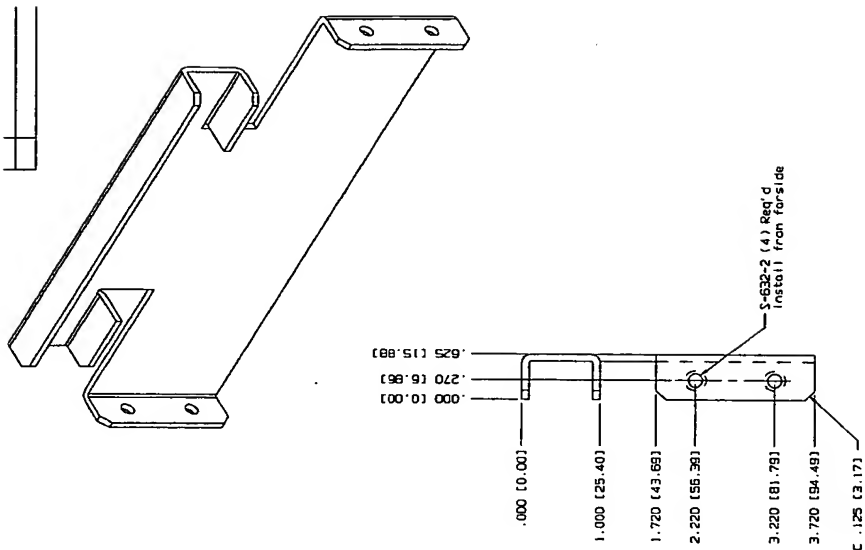


FIG. 32

FIG. 33





- 1. MATERIAL:
- 2. CLEAR ZINC
ASTM 633 T
- 3. USE MINIMUM
SPEC.
- 4. PART TO BE
- 5. PAINT ENTIRE
SAMPLE TO
THREADS TO

FIG. 34

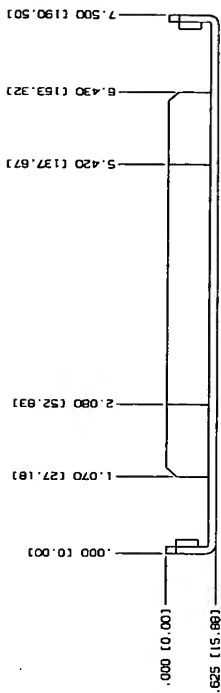
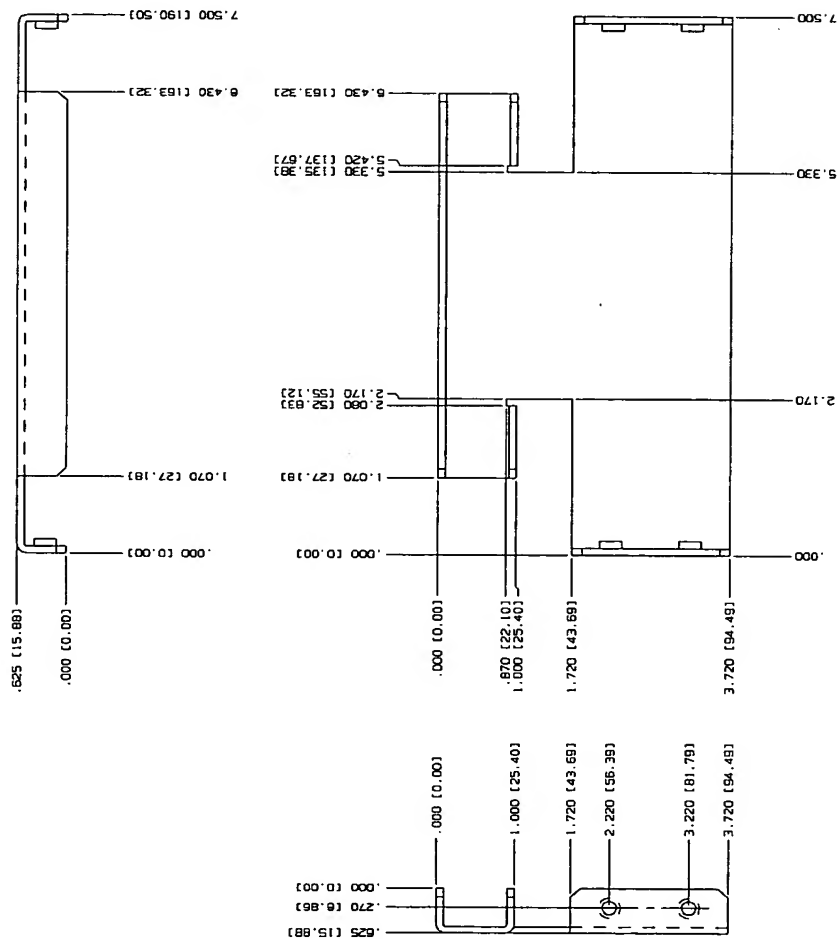
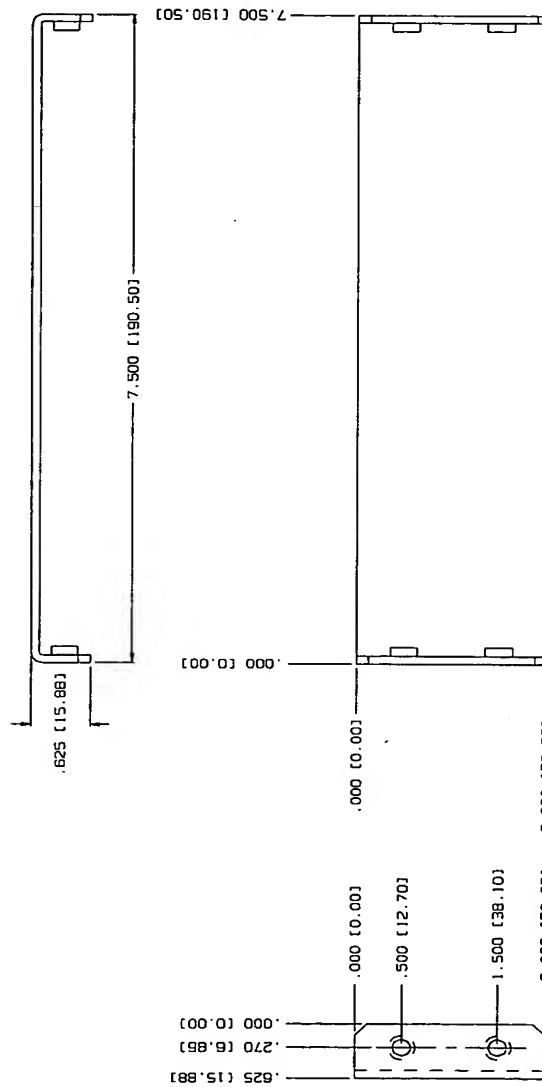
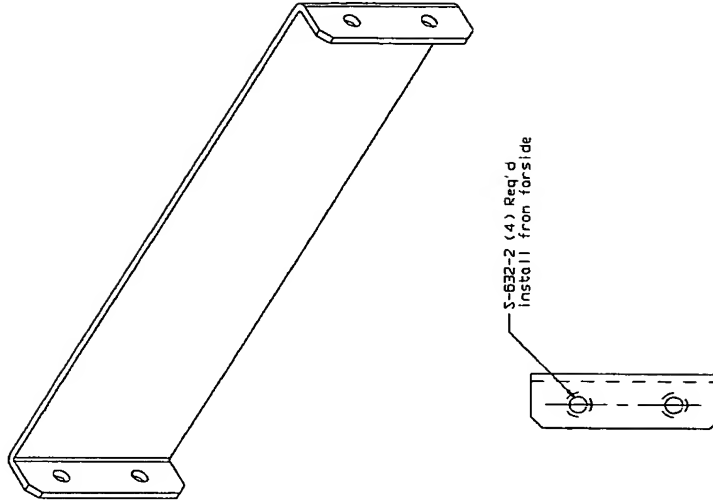
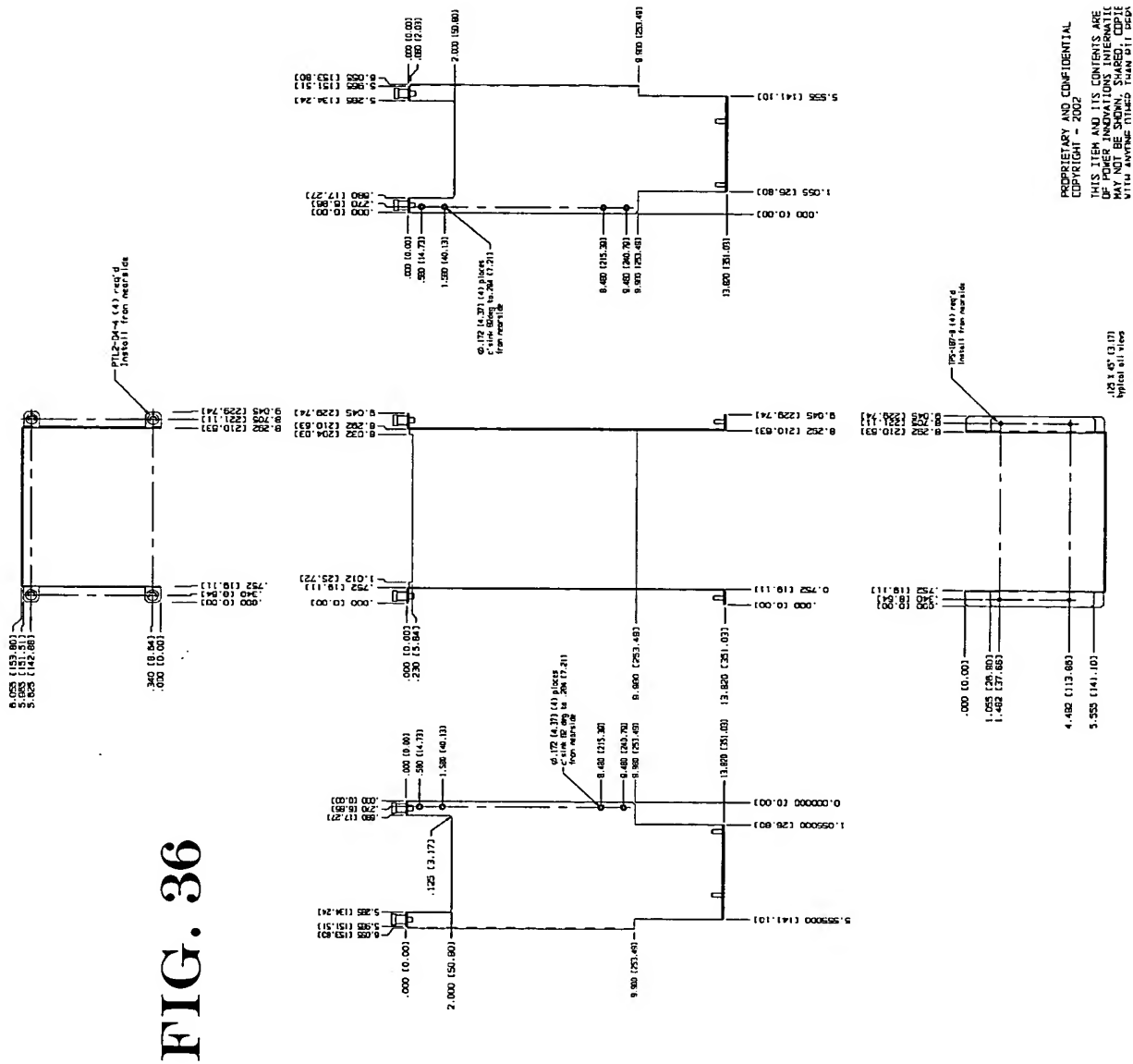


FIG. 35

34/43





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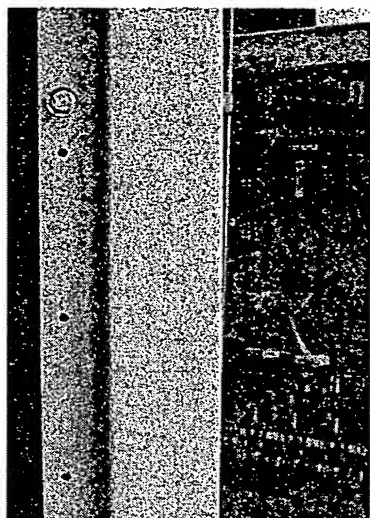


FIG. 37

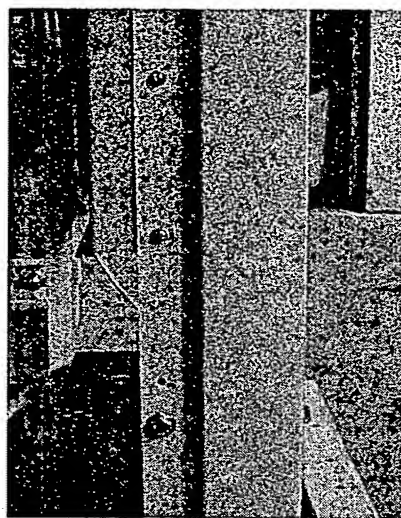


FIG. 38

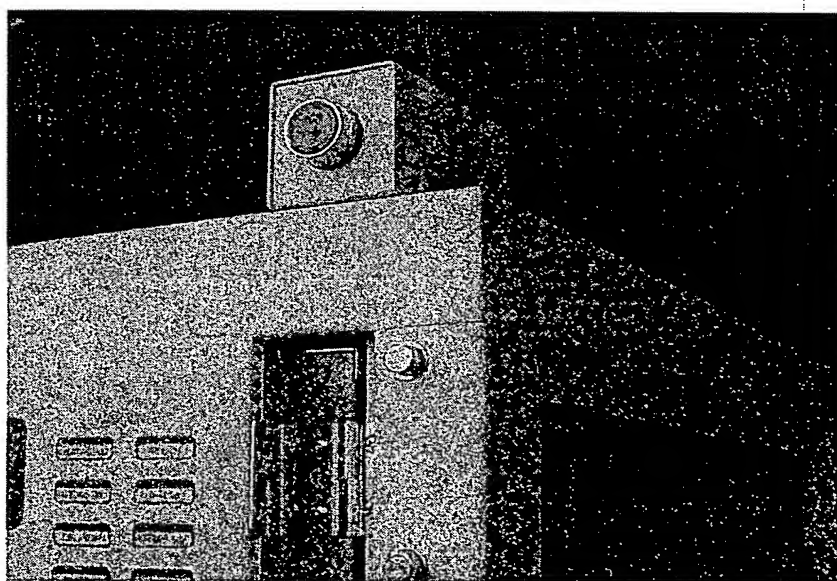


FIG. 39

FIG. 40A FIG. 40B

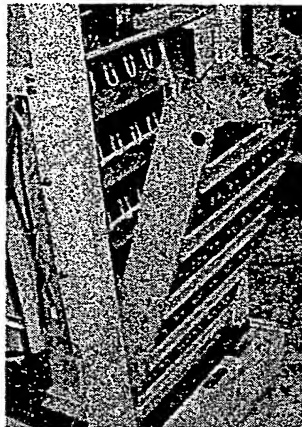
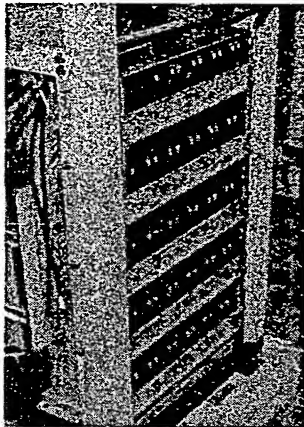


FIG. 40C

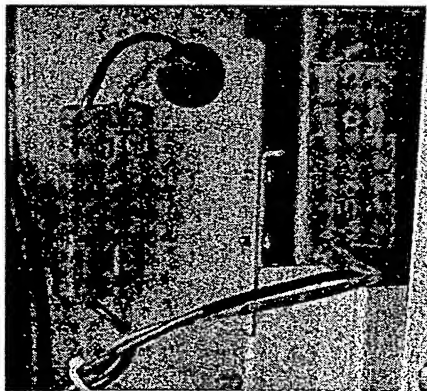
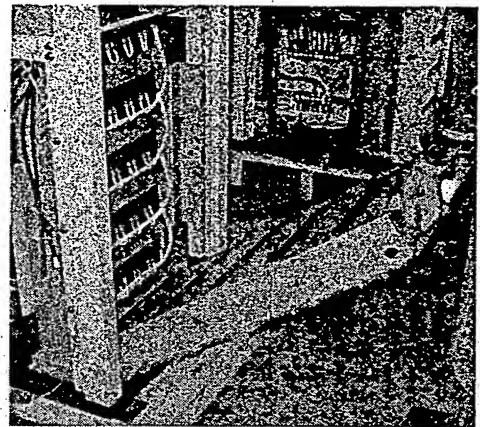


FIG. 41

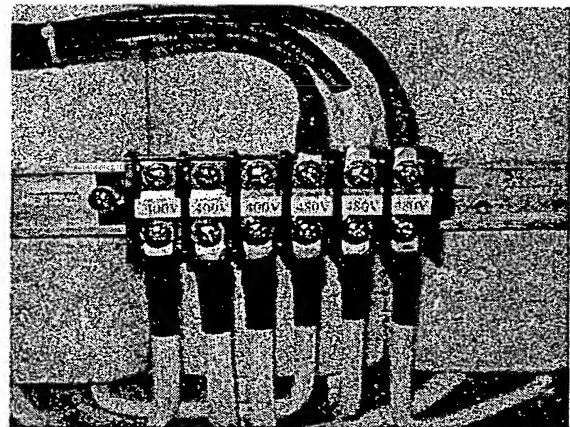


FIG. 42

FIG. 43A

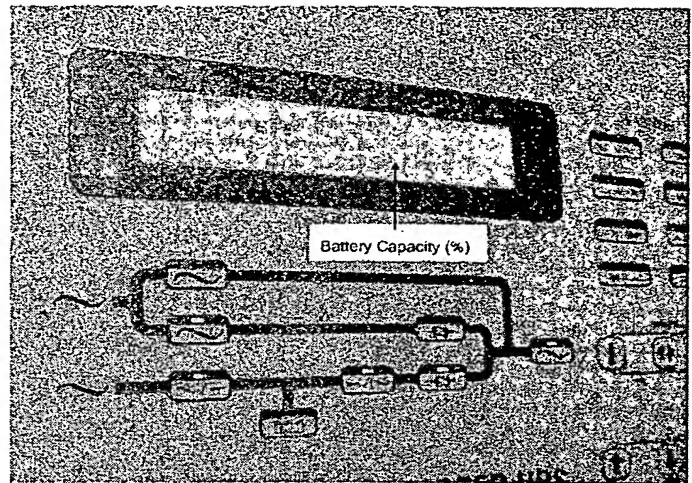


FIG. 43B

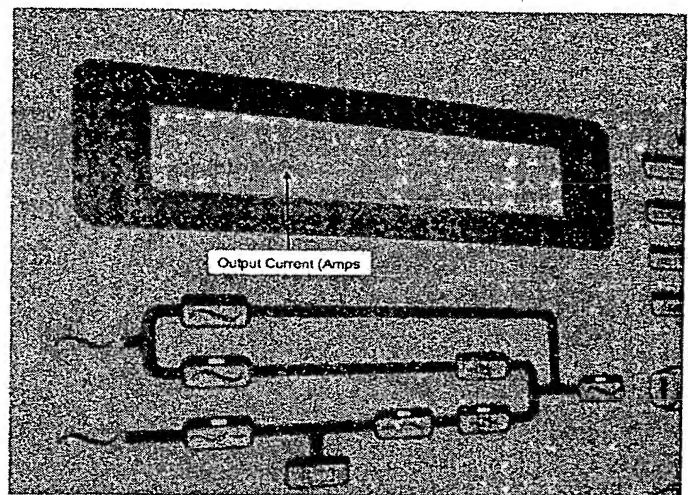
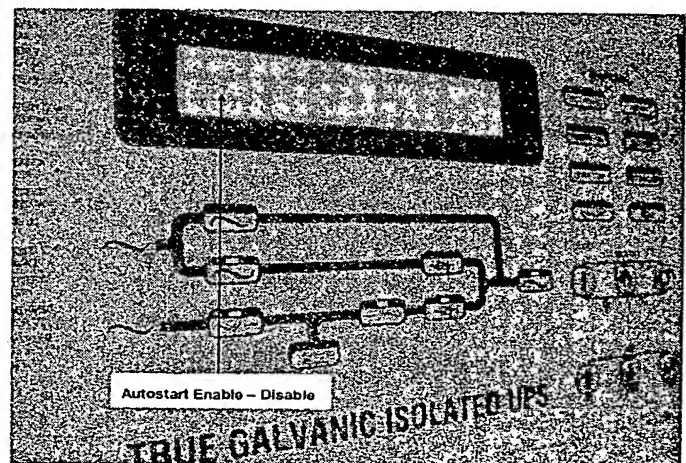


FIG. 43C



39/43

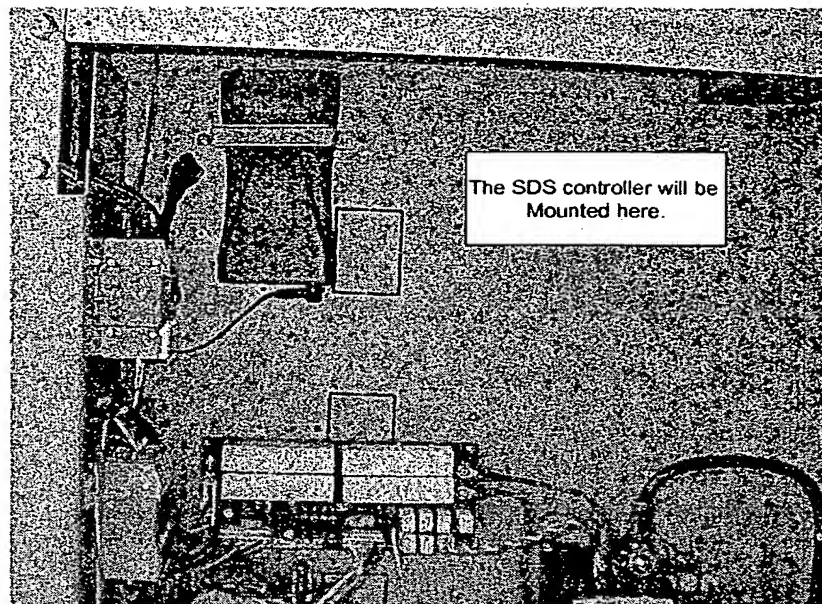


FIG. 44

FIG. 45

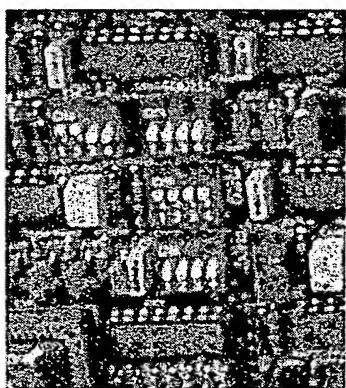


FIG. 46



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FIG. 47

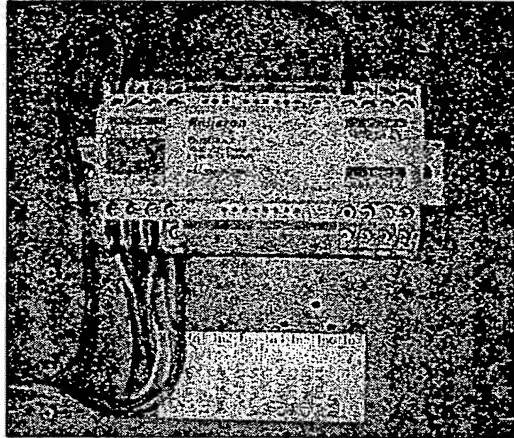


FIG. 48

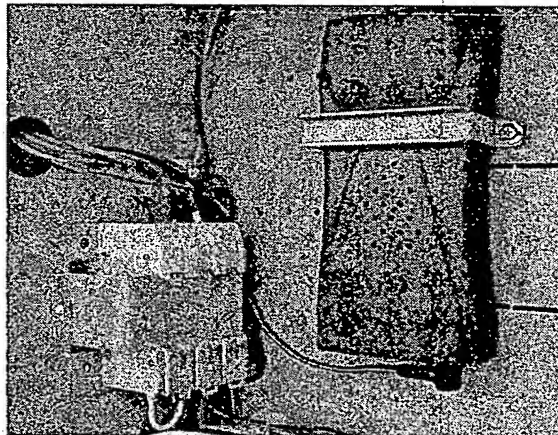
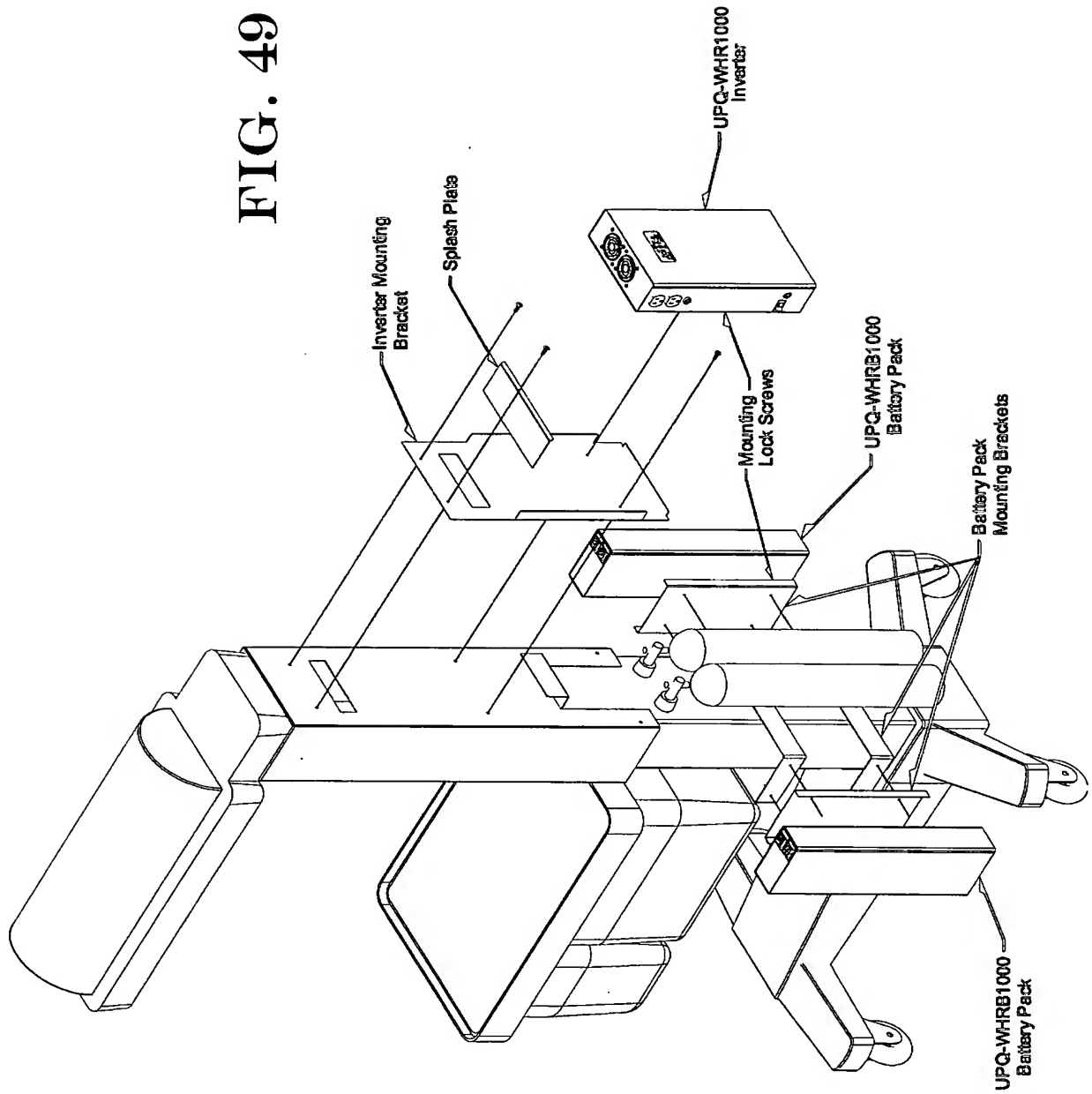


FIG. 49



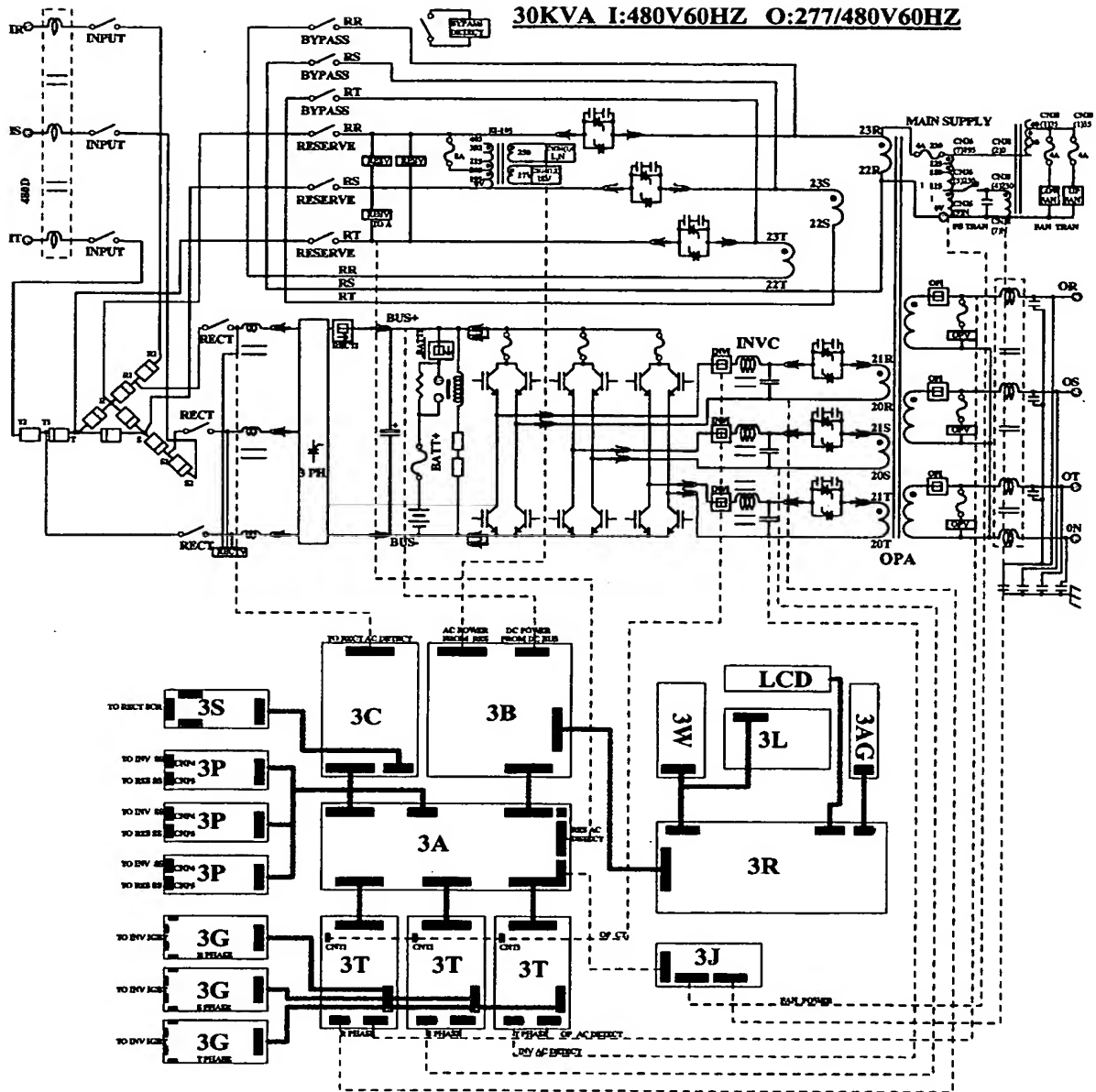


FIG. 50

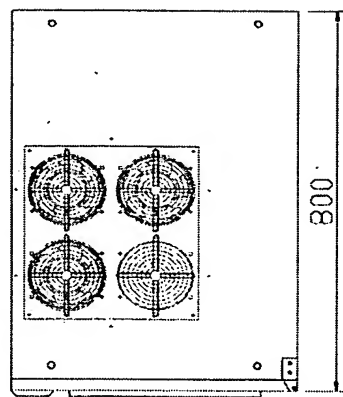


FIG. 51

